



Dreve Dentamid Catalogue 18

Innovative Products
for Dental Practices and Laboratories



Core competencies of Dreve Dentamid GmbH

- Silicone products
- Light polymerisation technique
- Thermoforming technique
- Resin pouring technique
- Dental equipment



Innovation by Tradition

Innovation by Tradition

**More than 60 years of dental quality products
„Made in Germany“**

Our family-run industrial company was founded as a dental laboratory in Unna in 1949 by my parents Inge and Wolfgang Dreve. Today our staff consists of approximately 300 employees working at five different locations and supplying customers in more than 100 countries.

The high export ratio originates from the "Ratident" laboratory group, an association of European dental laboratories set up by my father in 1950.

Our core competencies are the production of silicone materials, thermoforming materials, light-curing resins, as well as high-quality laboratory units. Certified production processes and excellent raw materials as well as continuous trainings of our staff safeguard highest quality standards. By continuously investing in research and development the production depth has been systematically expanded.

At this point, in the name of my family and all employees I would like to thank you for your trust.



Yours sincerely,

A handwritten signature in black ink, consisting of stylized initials and a long horizontal stroke.

Dr. med. dent. Volker Dreve





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Dreve Dentamid GmbH
Max-Planck-Straße 31
59423 Unna

Phone	+49 2303 8807-0
Fax	+49 2303 8807-55
E-mail	info@dreve.de
Internet	www.dreve.com

Techn. Customer Service

Phone	+49 2303 8807-34
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National Field Staff

Information about our field staff
can be requested at +49 2303 8807-40

National Department

Phone	+49 2303 8807-40
Phone	+49 2303 8807-64

Export Department

Phone	+49 2303 8807-37
Phone	+49 2303 8807-66
Phone	+49 2303 8807-732

Or find your contact person
on the internet: www.dreve.com

Guarantee

When manufacturing our products, our staff uses selected materials fulfilling the highest technical requirements. Most careful processing guarantees, in addition to our years of experience, an excellent quality level. Our product systems – which means units, materials and appliances – are perfectly matched, as they are tested and developed in our laboratories every day. Due to the years of experience we are able to guarantee a minimum durability of 2 years from date of production on most of our materials. Of course, we are at your disposal after the acquisition of a product.

Service

A full range of additional services belongs to our performance. Professionally educated dental technicians are at your disposal on our hotline to answer your questions about our products. High-ranking experts from Germany and abroad introduce you to our product systems by means of training courses and seminars. Practical training in our education rooms assumes an important place in the further education programme of Dreve Dentamid GmbH. Information about current presentations can be required day and night on our website www.dreve.com.

Quality

The quality standard of Dreve products, of course, follows the current level of science. This is also documented by the certification according to DIN EN ISO 9001, DIN EN ISO 13485, CAN/CSA-ISO 13485: Medical Device Directive and the Japanese PAL standard. Our medical products furthermore fulfil all statutory requirements for medical products in accordance with the guideline for medical devices 93/42/EWG Annex I. Security for patients, dental technicians and dentists by use of biocompatible products is Dreve's main focus.

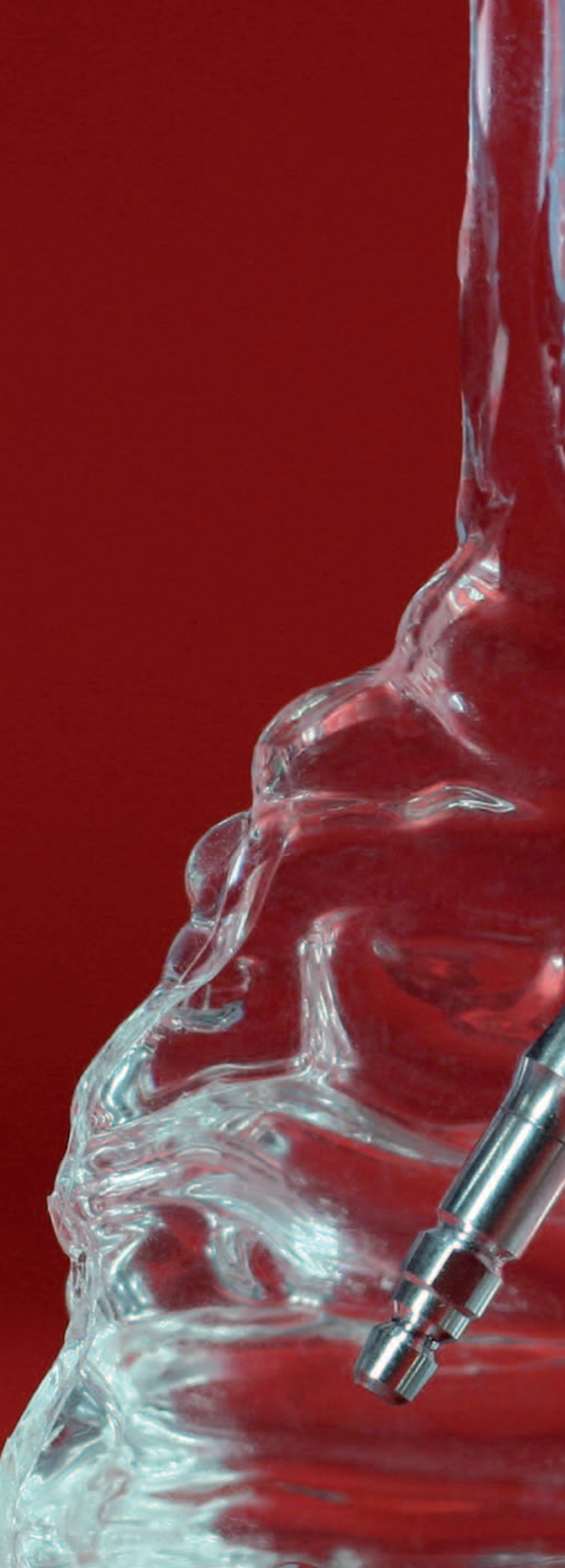


Impression-taking and Temporary Care

Our company philosophy "Innovation by Tradition" can be seen clearly in regards to our silicone materials. Therefore we have contributed substantially to the spreading of the silicone duplication technology in Europe. Today we offer you next to the classical laboratory silicones, a comprehensive, innovative range for the dental practice such as e. g. transparent impression silicones and scannable bite registrations.

With this successful background and a high production volume we offer product security for the dentists' daily work. It goes without saying that our quality standards are always kept to the most reasoned stand of science.

The focus of Dreve products is security for patients and dentists by biocompatible products.



Impression silicones

RedLine

Dreve is the first manufacturer of addition-vulcanising high precision impression silicones and bite registration materials to bring an HIBC-Code immediately onto the primary packaging. This significantly facilitates material documentation in the dentist's surgery. No need for additional labeling or manual entry, a simple scan is enough.

Advantages

- HIBC-Code on every cartridge
- permits all-over documentation
- compatible with surgery-software
- optimises logistics



PRODUCT VIDEO

www.dreve.com



HIBC means

„Health Industry Bar Code“.

HIBC provides for the traceability of products and processes. The supply chain from the manufacturer to the distributor and from there to the lab/surgery/clinic is entirely documented, resulting in faultless processes, efficiency, and optimum patient safety.

► www.dreve-hibc.de

Fresh® clear

A real innovation world-wide: Clear, transparent, addition-vulcanising, monophasic impression silicone. Ensures a perfect control already during the impression-taking. Universally applicable and particularly suitable for the implant impression-taking.

Advantages

- visual control of the impression-taking process
- tasteless
- combinable with the opaque correction silicone Fresh® light
- excellent flowing characteristics
- hydrophilic

Fresh® clear

2 x 50 ml double cartridges incl. 6 mixing tips, green

DD5121

8 x 50 ml double cartridges

DD5122

Technical Data

Final hardness	60 Shore A
Colour	transparent
Consistency	medium-type 2
Processing time	90 sec.
Removal after	2:00 min.
Recovery from deformation	> 99.5 %
Strain in compression	< 4.0 %
Linear dimensional change	< 0.4 %



► Example of use Fresh® clear / HIBC-Scan



Fresh® putty

Proven and very popular addition-vulcanising impression silicone.

Advantages

- non-sticky, easily kneadable consistency
- suitable for sandwich-, correction-, double mixing technique and valve border impressions
- especially suitable for patients with remaining teeth suffering from periodontitis
- convenient mint taste

Technical Data

Final hardness	60 Shore A
Colour	green
Consistency	kneadable-type 0
Processing time	90 sec.
Removal after	3 min.
Recovery from deformation	99.2 %
Strain in compression	3.6 %
Linear dimensional change	< 0.1 %

Fresh® putty

2 x 250 ml tubs, incl. dosing spoons

2 x 450 ml tubs, incl. dosing spoons

380 ml cartridge

DD5100

DD5101

DD5150



Fresh® heavy body

Addition-vulcanising "tray type" silicone. A particularity in our range of products and a real alternative to polyether impressions.

Advantages

- pre-impression material available in cartridges
- suitable for sandwich, correction and double mixing technique
- stable thixotropic characteristics
- pressure-developing consistency
- can be combined with Fresh® light
- convenient mint taste

Technical Data

Processing time	90 sec.
Removal after	2 min.
Colour	green
Final hardness	70 Shore A
Consistency	high-type 1
Recovery from deformation	99.0 %
Strain in compression	5.6 %
Linear dimensional change	< 0.15 %

Fresh® heavy body

2 x 50 ml double cartridges incl. 6 mixing tips, green

8 x 50 ml double cartridges

380 ml cartridge

DD5112

DD5113

DD5140

Fresh® light

Addition-vulcanising, thin flowing correction silicone with outstanding detail precision and perfect thixotropy for the correction technique.

Advantages

- easy flowing correction material (light body)
- thixotropic characteristics
- hydrophilic surface
- snap effect
- can be combined with Fresh® putty

Technical Data

Processing time	90 sec.
Removal after	2 min.
Colour	blue
Final hardness	42 Shore A
Consistency	low-type 3
Strain in compression	3.4 %
Recovery from deformation	99.9 %
Linear dimensional change	< 0.1 %

Fresh® light

2 x 50 ml double cartridges incl. 12 mixing tips, yellow

8 x 50 ml double cartridges

DD5103

DD5104

Impression silicones

Fresh® mono

Addition-vulcanising precision impression silicone. A perfect impression-taking with only one material!

Advantages

- stable/thixotropic characteristics
- for the monophasic method
- can be combined with Fresh® light
- convenient mint taste

Technical Data

Colour	violet
Final hardness	55 Shore A
Processing time	120 sec.
Removal after	3 min.
Consistency	medium-type 2
Strain in compression	6.7 %
Recovery from deformation	99.9 %
Linear dimensional change	< 0.1 %

Fresh® mono

2 x 50 ml double cartridges incl. 6 mixing tips, green

DD5106

8 x 50 ml double cartridges

DD5107

380 ml cartridge

DD5120

Zerosil® soft

A very popular addition-vulcanising impression silicone, high-quality, but economical alternative to alginate, especially for situation impressions.

Advantages

- easy and fast application due to 380 ml huge cartridge system
- endlessly storable impressions
- disinfectable
- compatible with all sorts of plaster
- can be filled several times

Technical Data

Colour	orange
Final hardness	40 Shore A
Processing time	120 sec.
Removal after	2 min. at 37 °C
Consistency	medium-type 2
Strain in compression	10.5
Recovery from deformation	> 99.5 %
Linear dimensional change	< 0.2 %

Zerosil® soft

2 x 500 ml tubes

DD48411

2 x 875 ml tubes

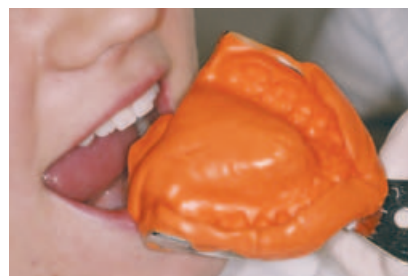
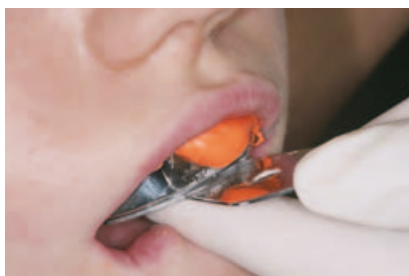
DD4841

380 ml cartridge

DD5119



► Example of use Zerosil® soft



Fresh® adhäsiv

For the adhesion between impression tray and silicone impression material, high adhesion and still easy cleaning of the tray.

Fresh® adhäsiv

20 ml bottle with brush insert for prefabricated metal or plastic trays, colour: red

DD5114

20 ml bottle with brush insert for individual trays, colour: blue

DD5124



► Survey of impression materials – Which product for which technique?

Indication	Technique						Material					
	Double mixing technique	Correction	Sandwich	Monophase	Function	Situation	Fresh® clear	Fresh® heavy body	Fresh® light	Fresh® mono	Fresh® putty	Zerosil® soft
Crown and bridge impressions	•	•	•	•			•	•	•	•	•	
Inlay and onlay impressions	•	•	•	•			•	•	•	•	•	
Pick-up impressions e. g. for implants		•		•			•	•		•		
Functional impressions					•					•		
Fixation impressions				•				•		•		
Relining impressions				•					•	•		
Pressure spot indicator				•					•	•		
Impressions for temporaries				•		•				•		•
Situation impressions				•		•						•
Impressions of the opposite jaw				•		•						•

Bite registrations

StoneBite®

Addition-vulcanising silicone on an elastomer basis for bite registration with an extremely high final hardness of 48 Shore D, which presents an absolutely precise and reliable working base to the user.

Application

- bite registrations
- registration key for bearing device registration

StoneBite®

2 x 50 ml double cartridges incl. 12 mixing tips, pink and 12 intra-oral application tips

DD504872

4 x 50 ml double cartridges

DD504873

Scannable versions see page 18.

Technical Data

Colour	orange
Final hardness	48 Shore D
Processing time	30 sec. at 23 °C
Removal after	80 sec. at 37 °C (incl. processing time)
Consistency	medium-type 2
Strain in compression	< 2 %
Recovery from deformation	> 99.9 %
Linear dimensional change	< 0.1 %



**PRODUCT
VIDEO**

www.dreve.com

► Example of use StoneBite®



Regofix transparent

A highlight: transparent bite registration material, practically free of filler materials and nevertheless high final hardness and spontaneous recovery from deformation.

Advantages

- easy to cut
- not opaque to x-rays

Application

- ideal for controlled bite registration in difficult cases
- matrix material for light-curing composites of anterior and lateral teeth
- for fast and uncomplicated manufacturing of x-ray splints

Technical Data

Colour	transparent
Final hardness	70 Shore A
Processing time	40 sec. at 23 °C
Removal after	120 sec. at 37 °C
Consistency	medium-type 2
Recovery from deformation	> 99,9 %
Strain in compression	2.5 %
Linear dimensional change	< 0.02 %
Remaining strain in compression	< 0.01 %

Regofix transparent

2 x 50 ml double cartridges incl. 12 mixing tips, green

DD504876

8 x 50 ml double cartridges

DD504877

Regofix opak

Our classical bite registration material, fast, hard and precise.

Advantages

- very good cutting and milling characteristics

Application

- each kind of bite registration
- registration key for bearing device registration

Technical Data

Colour	blue
Final hardness	90 Shore A
Processing time	30 sec. at 23 °C
Removal after	90 sec. at 37 °C
Consistency	high-type 1
Recovery from deformation	> 99,9 %
Strain in compression	2.0 %
Linear dimensional change	< 0.02 %

Regofix opak

2 x 50 ml double cartridges incl. 12 mixing tips, green

DD504874

8 x 50 ml double cartridges

DD504875

► Example of use Regofix



Temporary C&B materials

Fixtemp C&B

Automatically mixable composite in a ratio of 4:1, for manufacturing of temporary crowns, bridges, inlays and onlays of outstanding quality. The breaking strength is unbelievably high, despite a temperature development which is not damaging the dental pulp during the intra-oral setting. The safety-cartridge system ensures a fast and easy application.

Technical Data

Content	50 ml
Compressive strength	220 MPa
Bending strength	98 MPa
	(according to DIN 4049)
Tensile strength	36 MPa
Water absorption	10 µg/mm ³

Fixtemp C&B 50 ml double cartridge incl. 10 mixing tips, light blue

Colour: A1	DD50391
Colour: A2	DD50392
Colour: A3	DD50393
Colour: A3,5	DD50394
Colour: B1	DD50395
Colour: Bleach X	DD50396

Fixtemp C&B 5 x 50 ml double cartridges incl. 50 mixing tips, light blue

Colour: A2	DD503925
Colour: A3	DD503935



Fixtemp cement

Eugenol-free fixing cement containing zinc oxide for temporary dentures, ideally combinable with Fixtemp C&B. The double chamber syringe enables a direct application and guarantees a fast and hygienic operating without problems.

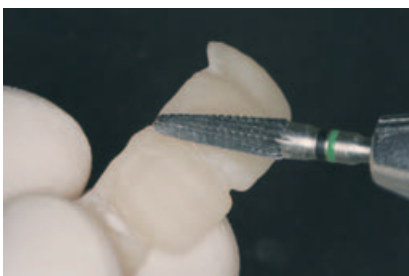
Technical Data

Mixing ratio	1:1
Content	5 ml
Processing time	> 1:00 min. at 23 °C
Curing time in the mouth	approx. 3:00–5:00 min.
Removal of surplus after setting	approx. 5:00–6:00 min.
Compressive strength	approx. 4–5 MPa
Film thickness	< 20 µm

Fixtemp cement

8 g double chamber syringe incl. 5 mixing tips, brown **DD503931**

► Example of use Fixtemp C&B



Fixtemp Repair Set

Light-curing, flowable repair material in 5 different colours for temporary C&B resins.

Indications

- repairing of temporary crowns and bridges on a basis of composite (e. g. filling of air bubbles)
- form corrections of temporaries made of Fixtemp (approximal, incisal)
- individual characterisation and colour corrections
- modelling of temporaries

Content

- Fixtemp Flow, 2 g syringe, Colour: A3
- 5 application tips
- Seal & Repair, 5 ml bottle with brush insert

Technical Data

Compressive strength	350 MPa
Bending strength (according to DIN 4049)	105 MPa
E-Module	6500 MPa
Diam. tensile strength	45 MPa
Radio opacity	210 % Al
Filler content	65 weight %

Fixtemp Repair Set

DD50393R

Fixtemp Seal & Repair

Light-curing one-component gloss lacquer for temporary C&B resins. Fixtemp Seal & Repair is suitable for repairing and sealing of surfaces.

Advantages

- bonding characteristics for safe connection to light-curing repair materials
- homogenous and high-gloss composite surfaces
- simple handling
- abrasion-resistant

Technical Data

Content	5 ml
Colour	transparent
Polymerisation	light with a spectral area of 350–500 nm
Shelf life	2 years from date of production, if properly stored < 25 °C
Vickers-Hardness	approx. 98 N/mm ² (after polymerisation)

Not suitable in combination with LED polymerisation units!

Fixtemp Seal & Repair

5 ml bottle with brush insert

DD5039

► Example of use Fixtemp Repair





CAD/CAM Materials

Manufacturing processes on the basis of CAD/CAM technologies become more and more important in the dental sector. Due to our long-time experience with regards to silicone and resin production we are able to offer you convincing materials in the user environment of these manufacturing processes.

So e. g. our scannable bite registration material on the basis of A-silicones with patented filler material technology or our high-contrast spray for intra-oral optic scans have become extremely successful.

Security for patients, dental technicians and dentists by use of biocompatible products is Dreve's main focus.



BlueSpray

The ideal appliance for optical scans (intra-oral or of the model).

Advantages

- spray rich in contrast
- good visibility due to blue colour
- excellent scanning
- easy to remove (washable)
- particularly long application nozzle

BlueSpray

50 ml spray can

DD5135

BlueSpray plus

Novel contrast spray with new formula for optic scans (intra-oral or on the model).

Advantages

- combines the advantages of powder and spray
- simple exchange of nozzle thanks to bayonet lock
- washable, as it is water-soluble
- good visibility due to blue colour

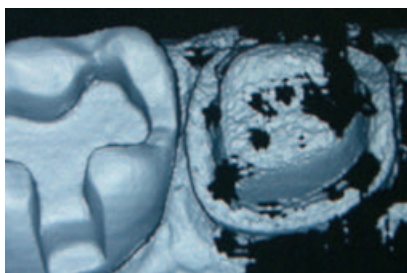
BlueSpray plus

50 ml spray can incl. 2 application nozzles

DD5136



► Example of use BlueSpray



CAD/CAM Technology

StoneBite® scan plus

Scannable bite registration material on the basis of A-silicone, possessing a high final hardness. The advancement of the proven StoneBite® scan material for the application in the CAD/CAM technology with the optimal adjustment to Cerec AC with Bluecam technology.

Advantages

- optimal scannability and readability
- due to the extended processing time (50 sec.) also more extensive preparation fields can be scanned safely.
- stable, thixotropic characteristics
- extremely low Speckle noise (scan precision is increased)
- very good cutting and milling characteristics

Technical Data

Colour	white
Final hardness	32 Shore D
Processing time	30 sec. at 23 °C
Removal after (incl. Processing time)	80 sec. at 37 °C
Consistency	Type 2
Strain in compression	< 2 %
Recovery from deformation	99.9 %

StoneBite® scan plus

2 x 50 ml double cartridges incl. 12 mixing tips, pink and 12 intra-oral tips

DD504871

StoneBite® scan

Scannable bite registration material on the basis of A-silicone, possessing a high final hardness. Due to special material additions appropriate for usage in CAD/CAM technology.

Advantages

- stable, thixotropic characteristics
- very good cutting and milling characteristics
- excellently scannable

Technical Data

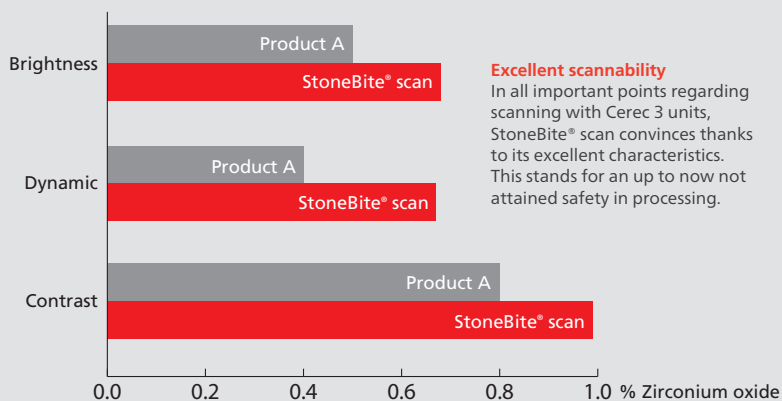
Colour	grey
Final hardness	32 Shore D
Processing time	30 sec. at 23 °C
Removal after (incl. Processing time)	80 sec. at 37 °C
Consistency	Type 2
Strain in compression	< 2 %
Recovery from deformation	99.9 %

StoneBite® scan

2 x 50 ml double cartridges incl. 12 mixing tips, pink and 12 intra-oral tips

DD504870

Comparison of scannability of different scannable bite registration materials; measurements against zirconium oxide standards.



GumQuick scan

Addition-vulcanising silicone for the production of flexible and scannable gingiva masks in the CAD/CAM technique.

Advantages

- Optimum scannability/readability by all commercially available dental scanners
- The flowing characteristics ensure exact working with excellent reproduction of details
- Long dimensional constancy

Contents

- 2 x 50 ml double cartridges with 12 mixing tips, light blue
- 10 ml bottle DuoSep

GumQuick scan set

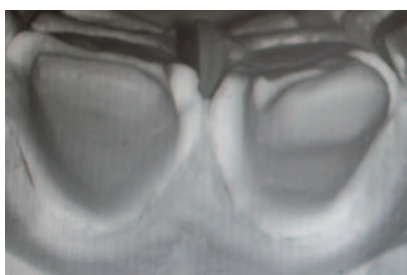
D-504890

Technical Data

Processing time	1:30 min.
Removal after	6:30 min.
Final hardness	65 Shore A
Tear resistance	4.5 MPa
Elongation at break	175 %



► Example of use GumQuick scan



Thermoforming Technique

The thermoforming technique, which we introduced worldwide years ago, is still up-to-date. For the first time it is now possible with our thermoforming units to scan the data of the thermoforming blanks and to program the unit accordingly. This trend-setting idea supports the active quality control in your laboratory, according to our motto: "Innovation by Tradition".

By the way, since 1993 we are official supplier of the German Hockey Federation equipping the teams with laminated Signature® Mouthguards. During this time Germany became world and Olympic champion several times.

For you this is an excellent possibility to discuss the topic Sports Mouthguards with your customers and to refer to these opinion leaders. Please find further information on www.dreve.com, a particularly set up Sport Mouthguard forum on the Internet.



Drufomat scan

High-quality thermoforming unit based on the well known Drufomat technique and combined with the latest material recognition software as well as outstanding design.

Highlights

- High-end system which can be run very easily
- Integrated bar code scanner identifies foil codes
- High operating pressure of 6 bar for all professional applications

Additional safety features

- 2-hand-protection when driving down the piston
- When the heater is switched on red LEDs indicate the danger

Inclusive

- base range of blanks
- bowl for granules
- air connection hose

Technical Data

Power supply	115–240 V/50–60 Hz
Power consumption	max. 315 W
Dimensions (H x W x D)	460 x 290 x 290 mm
Weight	16 kg
Pressure	variably adjustable from 2–6 bar (19–87 psi)
Usable blanks	all with Ø 120 mm or larger



PRODUCT
VIDEO

www.dreve.com

Drufomat scan

red	115–240 V/50–60 Hz	D-3300
silver	115–240 V/50–60 Hz	D-3300-1
special colours (RAL-colour chart)	115–240 V/50–60 Hz	D-3300-2

Optionally available

Pressure insert

for use of Drufomat as pneumatic press

D-3211
s. page 37

Pressure polymerisation insert

for use of Drufomat as pressure pot

D-3227
s. page 37

K7 insert

for the production of thermo-formed resin caps

D-3228
s. page 37

Funky tool

additional appliance for the individual colour-design of Drufosoft® blanks

D-3229
s. page 37

Granules

for Drufomat units 2 packages are needed

D-4282
s. page 36



► Example of use Drufomat scan



Thermoforming Technique

Drufosmart scan

Pressure forming unit for all thermoforming applications. Simplest handling due to automatic material recognition and indication of all material parameters on a large display. Very good results due to a variably adjustable operating pressure of 2–4 bar and vertical blank adaptation.

Advantages

- Suitable for all blanks with material thicknesses between 0.1 mm and 5 mm
- Integrated bar code scanner identifies blank codes
- Simple operation due to self-explaining operator keyboard and extensive display information
- Overheating protection because of an automatic switch-off of the heater after end of heating time
- Digital and acoustic control of heating and cooling phase
- Secure application due to 2-hand-protection

Inclusive

- base range of blanks
- air connection hose

Technical Data

Power supply	115–240 V/50–60 Hz
Power consumption	max. 275 W
Dimensions (H x W x D)	415 x 290 x 290 mm
Weight	14 kg
Pressure	4 bar (58 psi)
Usable blanks	all with Ø 120 mm or larger

Drufosmart scan

red 115–240 V/50/60 Hz

D-3400

silver 115–240 V/50/60 Hz

D-34001

Optionally available

K7 insert

for the production of thermoformed resin caps

D-3228

s. page 37

Funky tool

additional appliance for the individual colour-design of Drufosoft® blanks

D-3229

s. page 37

Granules

for the Drufosmart scan 1 package is needed

D-4282

s. page 36



Drufosmart

Basic pressure thermoforming unit as alternative to vacuum thermoforming devices. Very good results due to a max. operating pressure of 2.5 bar and vertical blank adaptation.

Advantages

- Suitable for all blanks with material thicknesses between 0.1 mm and 5 mm
- Semi-automatic operation due to easy time-setting
- Overheating protection by automatic switch-off of the heater after end of heating time
- Digital and acoustic control of heating and cooling phase
- Secure application due to 2-hand-protection
- With an operating pressure of 2.5 bar the Drufosmart offers a precise pressure, 3 times higher than that of vacuum thermoforming units

Inclusive

- base range of blanks
- air connection hose

Technical Data

Power consumption	max. 275 W
Dimensions (H x W x D)	415 x 290 x 290 mm
Weight	14 kg
Pressure	2.5 bar (36 psi)
Usable blanks	all with Ø 120 mm or larger

Drufosmart

Special voltage available on request

red	230 V/50/60 Hz	D-3200
red	115 V/50/60 Hz	D-3200-A
silver	230 V/50/60 Hz	D-32001
silver	115 V/50/60 Hz	D-32001-A

Optionally available

K7 insert

for the production of thermoformed resin caps

D-3228

s. page 37

Granules

for the Drufosmart 1 package is needed

D-4282

s. page 36

Vacformat U

Robust vacuum thermoforming unit with user-friendly handling for universal use in the field of dental thermoforming technique.

Advantages

- suitable for all blanks with a thickness of 0.1 to 4 mm
- secure fixation of blanks by tension ring with bayonet lock
- integrated vacuum pump, therefore only connection to mains supply required
- constant visual control of thermoforming and plastification process

Inclusive

- porous metal disc
- basic assortment of blanks
- information sheet of thermoforming blank material

Technical Data

Dimensions (H x W x D)	155 x 365 x 180 mm
Power of vacuum	- 0.75 bar
Weight	6.1 kg
Usable blanks	Ø 120 mm
Power consumption	250 W

Vacformat U

230 V/60 Hz

D-3280R

115 V/60 Hz

D-3280R-A

Optionally available

Steel granules; Lead-free granules for the embedding of model parts that are not needed for thermoforming

D-4283

s. page 36

Refined steel granules; Filling granules with round edges to minimise the formation of holes, especially in case of thin thermoforming blanks

D-4284

s. page 36

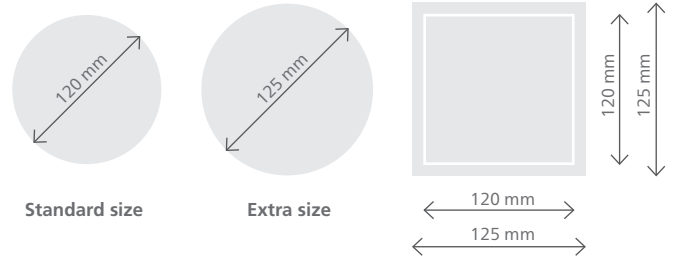


Thermoforming Technique

Thermoforming blanks

All Dreve thermoforming materials have a standard diameter of 120 mm. All item numbers listed up in the catalogue refer to this standard size. The following extra sizes of transparent blanks and blanks of one colour are available on request:

- blanks with a diameter of 125 mm
- square-shaped blanks with a side length of 120 and 125 mm



Application	Product	Strength				
		2 mm	3 mm			
Base plates	Drufoplast	2 mm	3 mm			
	Drufoplast (incl. tray handle)	3 mm				
Bleaching	BioBleach® hard	0.5 mm				
	BioBleach® soft	1 mm				
	Drufosoft®	1 mm	1.5 mm			
Matrix	Drufolen H	0.6 mm	0.8 mm			
	Drufolen W	0.45 mm	0.65 mm	0.8 mm	1 mm	
Custom-made trays	Drufoplast	3 mm				
	Drufoplast (incl. tray handle)	3 mm				
Orthodontic devices	Biolit D	2 mm				
	Biolon	2 mm	3 mm			
Mouthguards	Biolon	2 mm				
	Drufosoft® transparent	2 mm	3 mm	4 mm		
	Drufosoft® colour	3 mm	4 mm			
	Drufosoft® bicolour	3 mm				
	Drufosoft® tricolour	3 mm				
Space maintainers	Drufolen W	0.65 mm	0.8 mm			
	UZF (Underlay blanks)	0.1 mm				
Positioners/Retainers	Biolon	0.75 mm				
	Drufosoft® transparent	1.5 mm	2 mm	3 mm	4 mm	5 mm
	Drufosoft® colour	3 mm	4 mm			
	Drufosoft® bicolour	3 mm				
	Drufosoft® tricolour	3 mm				
	Drufosoft® pro	3 mm				
Production of temporaries	Biolon	0.5 mm	0.75 mm			
	Drufolen H	0.6 mm	0.8 mm			
X-ray splints	Biolit D	1 mm	2 mm			
	Biolon	1 mm	1.5 mm	2 mm		
	Drufoplast (incl. tray handle)	3 mm				
Splint therapy	Biolit D	1 mm	2 mm			
	Biolon	0.75 mm	1 mm	1.5 mm	2 mm	3 mm
	Drufosoft® pro	3 mm				
	Kombiplast	2 mm	3 mm	4 mm		
Bandage plates	Biolit D	1 mm	2 mm			

BioBleach® hard
 Thermoforming blank made of polyethylene for the production of stable bleaching/medication splints, ending at the gingival margin.

Characteristics

- slightly flexible, also suitable for situations with slight undercut areas
- clear-transparent
- bonds with acrylate

BioBleach® hard	clear-transparent, Ø 120 mm
0.5 mm	25 pieces D-420015

BioBleach® soft
 Thermoforming blank made of ethyl vinyl acetate copolymer for the production of soft, bleaching/medication splints extending the gingival margin.

Characteristics

- high form constancy, 95 Shore A
- transparent

BioBleach® soft	clear-transparent, Ø 120 mm
1 mm	20 pieces D-4300

Biolon
 Thermoforming blank made of polyethylene terephthalate for the production of:

- hard occlusion splints
- bases for occlusion splints
- bases for orthodontic devices

Characteristics

- visco-plastic
- clear-transparent
- bonds with acrylate

Biolon	clear-transparent, Ø 120 mm
0.5 mm	25 pieces D-420001
0.5 mm	50 pieces D-420002
0.75 mm	20 pieces D-420003
0.75 mm	40 pieces D-420004
1 mm	25 pieces D-420005
1 mm	50 pieces D-420006
1.5 mm	30 pieces D-420007
1.5 mm	60 pieces D-420008
2 mm	20 pieces D-420009
2 mm	60 pieces D-420010
3 mm	10 pieces D-420011
3 mm	50 pieces D-420012

Biolit D
 Thermoforming blank made of polycarbonate for the production of:

- bandage plates
- drilling splints
- orthodontic devices
- various splints

Characteristics

- hot sterilisable
- predrying required (4 hours at 80 °C per mm blank thickness)
- clear-transparent
- bonds with acrylate

Biolit D	clear-transparent, Ø 120 mm
1 mm	10 pieces D-420013
2 mm	10 pieces D-420014

Example of use
 BioBleach® hard/
 BioBleach® soft



Example of use
 Biolon



Example of use
 Biolit D



Thermoforming Technique

Drufolen H

Thermoforming blank made of polypropylene for the production of:

- matrix
- transfer caps (e. g. brackets)
- stencils for the production of temporaries

Characteristics

- hard-flexible consistency
- burns without residue
- available in Ø 42 mm for manual hand adapters
- does not bond with acrylate

Drufolen H		natural, Ø 120 mm
0.6 mm	40 pieces	D-423641
0.8 mm	40 pieces	D-423681

Drufolen H		natural, Ø 42 mm
0.6 mm	150 pieces	D-42374-42
0.8 mm	100 pieces	D-42388N-42

Drufolen W

Thermoforming blank made of polyethylene for the production of:

- matrix with undercut areas
- space maintainers used for medical splints

Characteristics

- soft flexible consistency
- burns without residue
- available in Ø 42 mm for manual adapters

Drufolen W		natural, Ø 120 mm
0.45 mm	40 pieces	D-423441N
0.65 mm	40 pieces	D-423461N
0.8 mm	40 pieces	D-423481N
1 mm	30 pieces	D-423401N

Drufolen W		blue, Ø 120 mm
0.65 mm	40 pieces	D-423461B
0.8 mm	40 pieces	D-423481B

Drufolen W		natural, Ø 42 mm
0.45 mm	150 pieces	D-42384N-42
0.65 mm	100 pieces	D-42386N-42
0.8 mm	100 pieces	D-42388N-42

Drufosoft® pro

Thermoforming blank made of ethyl vinyl acetate for the production of:

- hard-flexible occlusion splints
- positioners
- bruxism splints

Characteristics

- hard-flexible, 95 Shore A
- high recovery from deformation
- can be laminated

Drufosoft® pro		transparent, Ø 120 mm
3 mm	10 pieces	D-4230

Example of use
Drufolen H



Example of use
Drufolen W



Example of use
Drufosoft® pro



Example of use
Drufoplast with
tray handles



Drufoplast

Thermoforming blank made of polystyrene for the production of:

- custom-made impression trays
- base plates for bite-takings
- base plates for set-ups

Characteristics

- extremely break-resistant

Drufoplast		pink, Ø 120 mm
2 mm	15 pieces	D-4210Z
3 mm	30 pieces	D-42081Z

Optionally available

Drufoplast tray handles **D-4294Z**

pink, 50 pieces
thermoformable, formed tray handles for custom-made impression trays made of Drufoplast



Example of use
Drufoplast
incl. tray handle



Drufoplast (incl. tray handle)

Thermoforming blank made of polystyrene for the production of:

- transparent custom-made impression trays
- x-ray splints
- base plates for bite-takings
- base plates for set-ups

Characteristics

- extremely break-resistant
- includes tray handle

Drufoplast		clear-transparent, Ø 120 mm
3 mm	10 pieces	D-4214
3 mm	100 pieces	D-4215

Example of use
Drufoplast



Example of use
Kombiplast



Kombiplast

Thermoforming blank made of styrene/butadiene block copolymer and ethyl vinyl acetate copolymer for the production of:

- occlusion splints for more comfortable wearing

Characteristics

- hard surface, soft inner side
- bonds with acrylate

Kombiplast		clear-transparent, Ø 120 mm
2 mm	10 pieces	D-420016
3 mm	10 pieces	D-420017
4 mm	10 pieces	D-420018

Thermoforming Technique

UZF (Underlay blank)

Thermoforming blank made of styrene/butadiene copolymer for the production of space maintainers for shrinkage-compensation of the C+B modulation.

Characteristics

- very thin, plastification only possible in combination with other blanks (e. g. Drufofen)
- available in Ø 42 mm for manual adapters

UZF (Underlay blank) red, Ø 120 mm
0.1 mm 100 pieces **D-42470**

UZF (Underlay blank) red, Ø 42 mm
0.1 mm 100 pieces **D-42474-42**



Example of use
UZF (Underlay blank)

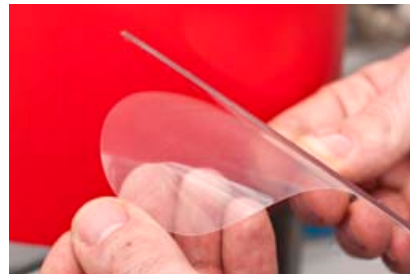
UZF (Underlay blank) for Biolon thermoforming blanks

Blanks made of polyethylene used for insulation and for maintaining smooth surfaces on Biolon thermoforming blanks.

Characteristics

- extremely thin, only plastifies in combination with Biolon thermoforming blanks

UZF (Underlay blank) for Biolon thermoforming blanks
transparent, Ø 120 mm
0.1 mm 100 pieces **D-42471**



Example of use
UZF (Underlay blank for Biolon thermoforming blanks)

TrayFix

Bonding material for solid connection of thermoformed Drufoplast base and tray handle.

Trayfix
20 ml bottle **D-4276**



Example of use
Trayfix

DocSnoreNix®

Snoring results from a blockade of the respiratory system during sleep. While sleeping the tension in the muscles is released and thus the throat is narrowed. The respiratory air is pressed through the narrowed throat and the soft palate begins to vibrate, producing the typical snoring noises. If the flagged tongue falls back into the throat this might even lead to a complete blocking which can result in the periodical interruption of breathing (apnoea).

DocSnoreNix®, our newly developed and patented SNX-protrusion system according to Dr. Schmitt-Bylandt, brings the patient's lower jaw into an individually determined protruded position during sleep. By doing so the throat is widened and the typical danger of blocking is decisively reduced.

Unique, super-elastic connecting elements between upper and lower jaw allow any kind of movement of the jaw when awake, e.g. while swallowing, and the strain on the mandibular joint is significantly reduced. The delicate design of the spring elements provides for an excellent wearing-comfort, which leads to a high acceptance by the patient.



DocSnoreNix® Starter Set

D-4600

Contents:

- Pair of pliers
- 1 x patient set of protrusion springs
- Thermoforming blanks (2 x Kombiplast 3 mm)
- Protrusion calibre
- Lightdon Gel, 20 ml transparent
- Lightdon Bonding, 10 ml bottle
- UltraTrimm medium
- Accessories
- Manual

Optionally available

DocSnoreNix® Set

D-4601

Contents:

- 1 set of springs
- 2 x Kombiplast 3 mm
- Lightdon Gel, 20 ml transparent

1 patient set of protrusion springs

D-4602

Pair of pliers DocSnoreNix®

D-4603

Protrusion calibre

D-4604

Lightdon Gel

D-3816

20 ml, transparent

Kombiplast 3 mm

D-420017

10 pieces

UltraTrimm medium

D-43752

- 12 grinding wheels Ø 28mm/thickness 14mm
- 4 support discs
- 1 mandrel

UltraTrimm light

D-43753

- 12 grinding wheels Ø 28mm/thickness 14mm
- 4 support discs
- 1 mandrel

Fillin

D-42541

60 g bar, natural coloured


DocSnoreNix®

PRODUCT VIDEO
www.dreve.com

Thermoforming Technique



Mouthguard – Signature®

The Mouthguard system Signature® by Dreve has been well-proven for many years and belongs to the sports equipment of many international athletes as well as amateur sportsmen. The laboratory made mouthguard shows perfect fit without influencing speech, breathing or swallowing.

During processing it can also be adapted individually by using different materials and thicknesses according to the protection needs of the corresponding kind of sport. Further characteristics of the certified sports mouthguards are the x-ray opaque stripe as well as the two Signature® labels.

Signature® Junior

is a mouthguard made of two Drufosoft® blanks. Recommended for sportsmen up to an age of 14 years. It is manufactured from:

- 1 blank Drufosoft® transparent 120 x 2 mm
- 1 blank Drufosoft® colour 120 x 3 mm

Signature® Senior

is a mouthguard made of two Drufosoft® blanks. Recommended for most contact sports, e. g. handball, basketball, squash, American Football etc. It is manufactured from:

- 1 blank Drufosoft® transparent 120 x 3 mm
- 1 blank Drufosoft® colour 120 x 3 mm

Signature® Elite

is a mouthguard made of three Drufosoft® blanks. Recommended for boxing, martial arts and water polo. It is manufactured from:

- 2 blanks Drufosoft® transparent 120 x 3 mm
- 1 blank Drufosoft® colour 120 x 3 mm

Signature® Professional

is a mouthguard made of two Drufosoft® and one Biolon blank. Recommended for professional athletes, so-called stick sports, e. g. hockey, ice hockey, polo. It is manufactured from:

- 1 blank Drufosoft® transparent 120 x 3 mm
- 1 blank Biolon transparent 120 x 2 mm
- 1 blank Drufosoft® colour 120 x 3 mm



Drufosoft®

Thermoforming blank made of ethyl vinyl acetate for the production of:

- sports mouthguards
- positioners
- medical splints
- duplication forms

Characteristics

- soft-elastic, 82 Shore A
- high recovery from deformation
- can be laminated

Drufosoft®		transparent, Ø 120 mm
1 mm	20 pieces	D-4245
1 mm	50 pieces	D-42451
1.5 mm	20 pieces	D-4252
1.5 mm	50 pieces	D-42531
2 mm	15 pieces	D-4250
2 mm	50 pieces	D-42511
3 mm	10 pieces	D-4248
3 mm	30 pieces	D-42481
4 mm	15 pieces	D-42472
4 mm	75 pieces	D-424901
5 mm	15 pieces	D-4225

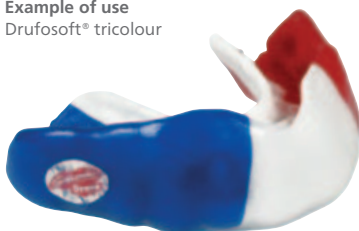
Example of use
Drufosoft® colour



Example of use
Drufosoft® bicolour



Example of use
Drufosoft® tricolour



Drufosoft® colour

		▼ 3 pieces	Ø 120 mm	▼ 10 pieces
3 mm	neon-red	D-42483-2		D-4248-2
3 mm	neon-green	D-42483-3		D-4248-3
3 mm	neon-yellow	D-42483-4		D-4248-4
3 mm	blue	D-42483-5		D-4248-5
3 mm	yellow	D-42483-6		D-4248-6
3 mm	black	D-42483-7		D-4248-7
3 mm	white	D-42483-8		D-4248-8
3 mm	pink	D-42483-9		D-4248-9
3 mm	red	D-42483-17		D-4248-17
3 mm	turquoise	D-42483-18		D-4248-18
3 mm	gold	D-42483-19		D-4248-19
3 mm	silver	D-42483-20		D-4248-20
3 mm	blue-opaque	D-42483-21		D-4248-21
3 mm	green	D-42483-22		D-4248-22
3 mm	lilac	D-42483-23		D-4248-23
3 mm	light blue	D-42483-24		D-4248-24
3 mm	bordeaux	D-42483-25		D-4248-25
3 mm	orange	D-42483-26		D-4248-26
4 mm	neon-red			D-4247-2
4 mm	neon-yellow			D-4247-4
4 mm	red			D-4247-17
4 mm	turquoise			D-4247-18
4 mm	gold			D-4247-19
4 mm	silver			D-4247-20
4 mm	blue-opaque			D-4247-21
4 mm	green			D-4247-22
4 mm	lilac			D-4247-23
4 mm	bordeaux			D-4247-25

Drufosoft® bicolour

		Only available in Ø 120 mm	
3 mm	yellow/black/yellow	3 pieces	D-4270-11
3 mm	white/blue/white	3 pieces	D-4270-12
3 mm	red/blue/red	3 pieces	D-4270-13

Drufosoft® tricolour

		Only available in Ø 120 mm	
3 mm	black/red/yellow	3 pieces	D-4275-14
3 mm	blue/white/red	3 pieces	D-4275-15
3 mm	red/green/blue	3 pieces	D-4275-16

Thermoforming Technique

Drufosoft® colourmix Colours and colour combinations

single-coloured					bicolour	tricolour
transparent	blue	black	red	silver	lilac	yellow/black/yellow
neon-red	yellow	white	turquoise	blue-opaque	light blue	white/blue/white
neon-green	orange	pink	gold	green	bordeaux	red/blue/red
neon-yellow						black/red/yellow
						blue/white/red
						red/green/blue

Drufosoft® colourmix

Package with one blank of every colour and colour combination.

Drufosoft® colourmix Ø 120 mm
3 mm 25 pieces **D-4265**

X-ray opaque stripes

For insertion into Signature® Mouthguards.

X-ray opaque stripes
15 pieces **D-4445**



Example of use
X-ray opaque stripes

Signature® Label

For insertion into Signature® Mouthguards.

Signature® Label
1 sheet/60 pieces white **D-4447**
1 sheet/60 pieces silver matt **D-4448**
1 sheet/60 pieces silber shiny **D-4449**
1 sheet/60 pieces transparent **D-44500**



Example of use
Signature® Label

Signature® Mouthguard Box

For the hygienic storage of mouthguards. Incl. address stickers and sticker with maintenance advice.

Signature® Mouthguard Box
5 pieces red **D-4444**



Drufosoft® Shell

The high-quality mouthguard system for sports and leisure time. Drufosoft® Shells are anatomically shaped mouthguards made of EVA, which are individually adjusted by use of a shell former (latex foil). Drufosoft® Shells enable the fast and efficient production of mouthguards with excellent shock absorption. Only one thermoforming process guarantees a precise fitting of the mouthguard, with an ideal thickness of up to 4 mm in the anterior teeth area. It is perfectly suitable for hobby athletes and adolescents.

Advantages

- controlled fitting by dentists
- individually produced in dental laboratories
- perfect fitting, no impact on speech or breathing
- special safety characteristics
- uncomplicated, fast manufacturing
- inexpensive alternative/supplement to laminated mouthguards
- especially recommended for children and adolescents
- many different colours

Drufosoft® Shell

5 pieces	transparent	D-4443-1
5 pieces	black	D-4443-2
5 pieces	blue	D-4443-3
5 pieces	neon-yellow	D-4443-4
5 pieces	neon-green	D-4443-5
5 pieces	white	D-4443-6
5 pieces	neon-red	D-4443-7
5 pieces	pink	D-4443-8
8 pieces	colourmix, 1 shell per colour	D-4443-9

Drufosoft® Shell Starter Set

Starter set with all required materials for the production of mouthguards with the Shell technique. The manufacturing is explained in detail in an illustrated instruction.

Contents

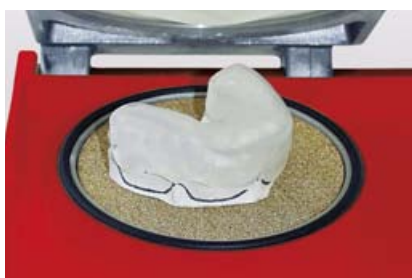
- Drufosoft® Shell colourmix, 1 shell per colour, 8 pieces
- Shell Former for vacuum thermoforming units, 2 pieces
- Latex foil for pressure thermoforming units, 2 pieces
- UltraTrimm grinding wheels, 3 pieces each of heavy, medium and light
- 6 supporting discs
- Finishing Liquid, liquid for the surface treatment of EVA-materials, 20 ml bottle
- Information for patients

Drufosoft® Shell Starter Set

D-4443-SET



► Example of use Drufosoft® Shell



Thermoforming Technique



Latex foil

Accessory for the thermoforming of Drufosoft® Shell Mouthguards. Suitable for all vacuum and pressure thermoforming units. Latex foil with a Ø 150 mm, for multiple use.

Latex foil

10 pieces

D-4491



Shell Former

Accessory for the manufacturing of Drufosoft® Shell Mouthguards. Suitable for all vacuum units, with blank fixation of a Ø 120 mm. The Shell Former is made of a solid resin ring (Ø 120 mm) and a loose-fitting latex foil for multiple use.

Shell Former

10 pieces

D-4489



Example of use
Drufosoft® Primer

Drufosoft® Primer

Bonding for the durable connection of a hard Biolon blank and a soft Drufosoft® thermoforming blank. Especially suited for the individual manufacturing of soft-hard occlusion splints or for the production of orthodontic devices.

Drufosoft® Primer

10 ml bottle

D-4442



Example of use
MaxiFresh™

MaxiFresh™

The MaxiFresh™ cleaning tablet is used for the outer cleaning and care of dental splints and sports mouthguards. Daily cleaning will prolong the durability of your high-quality dental splint and safeguard an impeccable hygiene and function.

Advantages

- Simple and professional cleaning for daily use at home
- Minimizes decolouration and staining
- Contrary to conventional toothpaste MaxiFresh™ does not contain any abrasives and thus provides for excellent cleaning and material care.

MaxiFresh™

24 cleaning tablets incl. bowl

D-4100

24 cleaning tablets Refill Set

D-4101



PRODUCT VIDEO

www.dreve.com



Cutters

Carbide cutter for separating and cutting resp. working on all hard thermoforming materials.

Cutters

Square cutter without tootingh

D-4374V

Piercing cutter with spiral cut

D-4374S



Foil scissors

Stable special scissors for use in the thermoforming technique, with ridged and bent cut.

Foil scissors

D-4369



Isolat film

Heat-resistant film forming insulating agent with excellent separation effect on the basis of alginate for smooth and pore-free surfaces.

Suitable for insulation

- resin/plaster
- plaster/plaster
- silicone/plaster

Isolat film

1 l bottle

D-4304

5 l canister

D-4303N



Rubber distance rings

Rubber rings for multiple use to block out base parts of models in the thermoforming technique. This enables an unproblematic separation of model and hard blank after the thermoforming process.

Rubber distance rings

6 pieces (3 rings with Ø 60 mm and 3 rings with Ø 70 mm)

D-42991

► Example of use Rubber distance rings



Thermoforming Technique

*images enlarged



Granules

Round granules containing lead for the embedding of unneeded parts of the model during thermoforming. Recommended for use in pressure units (e. g. Drufoformat and Drufosmart).

Granules

1.2 kg bottle

D-4282



Steel granules

Lead-free granules for the embedding of model parts that are not needed for thermoforming. Recommended for use in Vacfoformat units.

Steel granules

1.2 kg bottle

D-4283



Refined steel granules

The new filling granules with rounded edges minimise the formation of holes, especially in case of thin thermoforming blanks and therefore lead to an optimal fitting. Furthermore the granules can be easily removed from the blanks after the thermoforming process.

Refined steel granules

1.2 kg bottle

D-4284



Fillin

Reusable block-out material on silicone basis, for covering undercut areas on the model.

Fillin

60 g bar, natural coloured

D-42541



Finishing Liquid

Polishing liquid for the smoothening of rough surfaces of EVA materials (e. g. Drufosoft®).

Finishing Liquid

250 ml bottle

D-4466N

Silicone Grease

Special grease for rubber seals (e. g. the o-ring seal of thermoforming units or pressure pots).

Silicone Grease

35 g tube

D-3350

Pressure Polymerisation Insert

This insert allows an extra use of Drufoformat units as pressure pot for cast flasks (without water), for repairs or extensions of dentures (with tempered water). The pressure polymerisation insert is to be placed onto the base plate of the Drufoformat. The desired pressure can be adjusted individually by use of the pressure reducing valve.



Pressure Polymerisation Insert

D-3227

Pressure Insert

This insert allows an extra use of Drufoformat units as flask press for 1–2 standard brass flasks. The pressure insert is to be fixed into the pressure piston of the Drufoformat. The pressure can be adjusted individually from 2 to 6 bar by use of the pressure reducing valve.



Pressure Insert

D-3211

K7 Insert

The porous metal disc with pre-cut holes is suitable for up to seven prepared plaster dies for the production of thermoformed resin caps. The K7 insert is to be placed into the forming table insert of the Drufoformat instead of the nub plate. This insert enables the additional use of Drufoformat units to produce thermoformed resin caps.



K7 Insert

D-3228

Funky tool

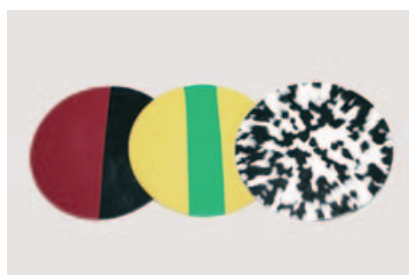
Funky tool is an accessory unit for Drufoformat and Drufosmart thermoforming units for an individual colour design of Drufosoft® blanks.



Funky tool

D-3229

► Example of use Funky tool



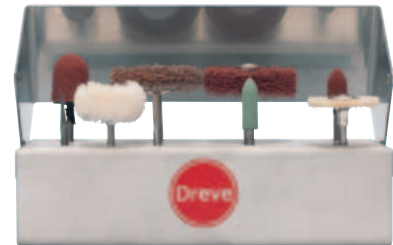
Thermoforming Technique

Workout set thermoforming technique

Set of grinding tools for the workout and finishing of all thermoformed parts, assorted in a robust and practical table stand, made of V2A.

Contents

- 1 square cutter
- 1 special cutter
- 2 mandrels incl. support discs
- 1 UltraTrimm medium grinding wheel
- 1 UltraTrimm light polishing wheel
- 1 grinding cap holder, round, size 2, incl. grinding cap
- 1 grinding cap holder, pointed, size 1, incl. grinding cap
- 1 hard rubber, flame shaped
- 1 brush made of goat hair
- 1 cotton buff
- 1 table stand made of V2A



Workout set thermoforming technique

D-3273

Sample assortment thermoforming blanks

Practical sample assortment of Dreve thermoforming materials, including all necessary information regarding materials, thicknesses, accessories packed in a handy collection case.



Sample assortment thermoforming blanks

D-3272

Isopor rubber

Space maintainer discs made of foamed material which are placed between model and Drufoplast, when manufacturing thermoformed impression trays. On the inside of the impression tray a rough-textured surface is created, which offers an excellent mechanical retention between impression silicone and custom-made tray.

Isopor rubber

100 x 3 mm	10 pieces	D-4256
100 x 6 mm	10 pieces	D-4257





Castdon System

The denture pouring technique with Castdon resins and the special pouring flasks is a time-saving, economical procedure for today's price and quality conscious dental technician.

All components of the system are coordinated with each other, the handling of this technique is easy and the results convince in regard to function, aesthetics and exact fitting.

Complicated grinding work is not necessary, as no bite increase occurs. After an accurate wax modelling the denture can be taken out of the form and is nearly finished, apart from a slight post processing that is reduced to a minimum.

Resin pouring technique

Polymax

Solid pressure polymerisation units for cold and hot polymerisation.

Advantages

- continuously adjustable temperature for hot and cold polymerisates
- 90 minutes timer
- variably adjustable air pressure up to max. 5 bar (Polymax 5 up to max. 6 bar)
- automatic safety-sealing-system
- control by digital indication of time and temperature, pressure by manometer
- pressure pot made of special coated aluminium
- external housing made of hard-wearing PU
- housing cover made of stainless steel
- maintenance-free technique
- water drain valve
- when heating is switched off, unit is suitable for compression



PRODUCT
VIDEO

www.dreve.com

Polymax 1

Pressure polymerisation unit with a temperature of 95 °C for 1 brass flask including clamp resp. 2 Castdon flasks.

Inclusive

- Pressure hose and water drain hose
- Bottom plate Polymax 1

Technical Data

Dimensions (H x W x D)	225 x 295 x 315 mm
Pressure pot	Ø 160 mm
Pressure pot depth	110 mm
Weight	10.2 kg
Power consumption	450 W at 115/230 V
Pressure min/max	3/5 bar
Temperature range	up to 95 °C

Polymax 1

Special voltage available on request

95 °C, red	230 V / 50/60 Hz	D-3429
95 °C, red	115 V / 50/60 Hz	D-3429-A
95 °C, silver	230 V / 50/60 Hz	D-34291
95 °C, silver	115 V / 50/60 Hz	D-34291-A

Polymax 1 (120 °C)

Identically constructed unit like the Polymax 1, however, with a temperature range up to 120 °C and a minimum-/maximum pressure of 3/4.2 bar.

Inclusive

- Pressure hose and water drain hose
- Bottom plate Polymax 1

Polymax 1 (120 °C)

Special voltage available on request

120 °C, red	230 V / 50/60 Hz	D-3428
120 °C, red	115 V / 50/60 Hz	D-3428-A
120 °C, silver	230 V / 50/60 Hz	D-34281
120 °C, silver	115 V / 50/60 Hz	D-34281-A



Polymax 3

Pressure polymerisation unit with a temperature range of up to 95 °C, for 3 brass flasks including clamp resp. 6 Castdon flasks.

Inclusive

- Pressure hose and water drain hose
- Bottom plate Polymax 3

Polymax 3

Special voltage available on request

red	230 V / 50/60 Hz	D-3422
red	115 V / 50/60 Hz	D-3422-A
silver	230 V / 50/60 Hz	D-34221
silver	115 V / 50/60 Hz	D-34221-A

Technical Data

Dimensions (H x W x D)	440 x 295 x 315 mm
Pressure pot	Ø 160 mm
Pressure pot depth	300 mm
Weight	15.1 kg
Power consumption	900 W at 115/230 V
Pressure min/max	3/5 bar
Temperature range	up to 95 °C



Polymax 5

Pressure polymerisation unit with a temperature range of up to 95 °C, with infinitely variable pressure from 3 to 6 bar. Due to a particularly large pressure pot volume also suitable for large articulators, 3 brass flasks including clamp resp. 4 Castdon flasks.

Advantages

- especially large pressure pot volume suitable for large articulators
- continuously adjustable pressure of 3 to 6 bar

Inclusive

- Pressure hose and water drain hose
- Bottom plate Polymax 5

Polymax 5

Special voltage available on request

red	230 V / 50/60 Hz	D-3423
red	115 V / 50/60 Hz	D-3423-A
silver	230 V / 50/60 Hz	D-34231
silver	115 V / 50/60 Hz	D-34231-A

Technical Data

Dimensions (H x W x D)	310 x 345 x 385 mm
Pressure pot	Ø 220 mm
Pressure pot depth	174 mm
Weight	16.9 kg
Power consumption	900 W at 115/230 V
Pressure min/max	3/6 bar
Temperature range	up to 95 °C



Bottom plate

The bottom plate protects the pressure pot against damage caused by hard objects. Furthermore the pot's surface is durably shielded against limescale.

Bottom plate

for Polymax 1 and Polymax 3
for Polymax 5

D-65510744

D-65510745

Resin pouring technique

Labormat SD

Large, solid boiling-out unit for up to 12 flasks.
Also suitable for polymerisation of denture resins.

Advantages

- high-grade steel housing
- continuously adjustable temperature from 0-95 °C
- individual spraying-time adjustment with a 6 minute timer
- 24-h timer
- hand spray gun included
- practical sliding lid
- instantaneous button for short boiling-out
- optionally installable or movable on castors

Inclusive

- water run-off/supply hose
- cleaning brush
- castors
- flask supporting plates
- collecting tank for waste water

Optionally available

- flask baskets for 3 flasks (see right page)

Labormat SD

Special voltage available on request

230 V / 50 Hz

D-3601

Technical Data

Dimensions (H x W x D)	940 x 635 x 660 mm
Weight	75.0 kg
Power consumption	3.1 KW
Water filling	50 l
Temperature range	0-95 °C



Labormat TH

Compact boiling-out unit for up to 6 flasks. Also suitable for polymerisation of denture resins.

Advantages

- high-grade steel housing
- continuously adjustable temperature from 0-95 °C
- individual spraying-time adjustment with a 6 minute timer
- hand spray gun included
- practical hinged lid
- instantaneous button for short boiling-out

Inclusive

- cleaning brush
- flask supporting plates

Optionally available

- flask baskets for 3 flasks (see right page)

Labormat TH

Special voltage available on request

230 V / 50 Hz

D-3603N

Technical Data

Dimensions (H x W x D)	500 x 570 x 400 mm
Weight	38.0 kg
Power consumption	3.2 KW
Water filling	15 l
Temperature range	0-95 °C





Filter mats

For collecting wax residues, plaster residues etc. when boiling-out in Labormat units.

- 2 Filter mats/Labormat SD
- 1 Filter mat/Labormat TH

Filter mats

18 x 60 cm, 10 pieces **D-36018**

Flask basket for Labormat units

Made of V2A, with plastic handle for 3 flasks.

- 4 flask baskets fit into the Labormat SD
- 2 flask baskets fit into the Labormat TH

Flask basket

D-3604



Base

With castors for Labormat TH.
Dimensions: H 435 x W 590 x D 370 mm
Special dimensions on request.

Base

D-3607



Unisol E

Effective descaler used for the care of strongly used wax boiling-out units (e. g. Labormat).

Unisol E

2.5 kg tub

D-4383



Unisol W

Concentrated wax-solving additive for a quicker and more intense cleaning of models in wax boiling-out units (e. g. Labormat).

Unisol W

2 x 1 l bottle

D-4392

5 l canister

D-4393

Resin pouring technique

Castdon Resin

Auto-polymerising, cadmium-free PMMA pouring resin with barbiturate hardener system for the production of total and partial dentures, clinically proven for many years.

Characteristics

- low shrinkage
- excellent flow characteristics
- break-resistant
- colour stable
- minimum content of residual monomer
- also suitable for the pressing procedure, relining and repairs
- successfully tested for biocompatibility

Areas of indication

- total prosthodontics
- partial prosthodontics
- implant prosthodontics
- immediate prosthodontics
- relinings
- repairing
- completion

Components

Polymer

- polymethyl methacrylate copolymer
- barbiturate acid derivates
- colour pigments

Monomer

- methyl methacrylate
- quaternary sal ammoniac
- stabilisers
- catalyst
- vulcaniser

Tabular basic data

- max. dorsal height of model 20 mm
- amount of material Siliform 2 x 150 ml
- curing Siliform 30 min.
- curing Gelon 45 min.
- amount of material required for each denture: 17 g Polymer, 11 ml Monomer
- polymerisation time: resin 25 min., polymerisation temperature 45 °C, pressure range 2.5–5.0 bar
- approx. 30 minutes pure working time



- manufacture wax model as usual
- functional edges must be free of wax
- adjust model in flask



- fix model onto bottom plate by use of wax
- close flask with brackets
- check sealing for correct fit



- shake Siliform before use
- take 150 ml of each component and mix homogeneously by use of spatula



- fill flask from top in a thin stream



- cure silicone under the same pressure as will be done later with the resin (e. g. Polymax)
- curing approx. 30 min.



- remove bottom plate and deflask the model



- pierce two pouring canals into the dorsal area of the jaw ridge
- one additional canal has to be pierced into the upper jaw, in central position



- remove wax from teeth using the flask bottom plate
- abrade teeth and apply retention
- set teeth back into the duplication form
- no gluing of teeth is necessary due to the moist surface of the silicone



- application of Castdon Bonding between tooth and basis strengthens connection



- put model into warm water, afterwards dry the surface
- insulate by use of Isolat film
- only insulate with one layer!



- set model back into duplication form
- close flask with bottom plate
- fill dosing aids (the same filling height guarantees an optimal mixing ratio, 17 g powder/11 ml liquid for one denture)



- mix Castdon homogeneously in a mixing beaker
- pour it into the flask in a thin stream through only one canal



- cure inside a polymerisation unit (e. g. Polymax 1) for about 25 min. at a temperature of 45 °C
- fill with water up to the edge of the flask
- the resin-filled funnels should not be set under water



- remove the bottom plate after polymerisation
- deflask the model



- denture can be removed easily from the model



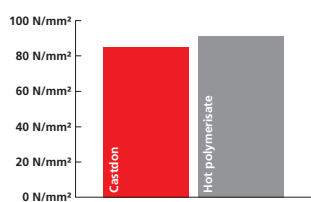
- further treatments are reduced to: removing of spill-overs, adding of the finishing touches by use of sandpaper



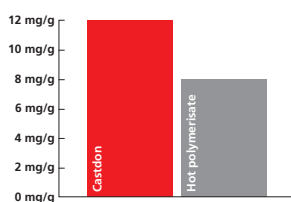
... and polishing – completed!

► Technical Information

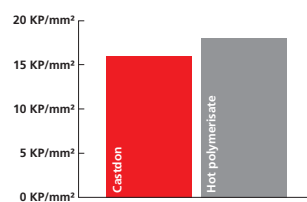
Bending strength



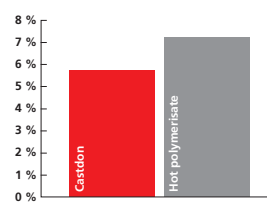
Residual monomer after 48 h at 37 °C



Hardness



Shrinkage



Resin pouring technique

Castdon Starter Kit

Comprehensive complete starter package in two colour versions with all necessary components for beginners.

Contents

- Castdon flask, transparent
- Castdon Liquid, 0.5 l bottle
- Castdon Bonding, 20 ml bottle
- Siliform, 2 x 850 ml (1 kg) bottles
- Isolat film, 1000 ml bottle
- 1 canal piercing instrument, Ø 8 mm
- dosing aids
- Castdon powder, 0.75 kg

Castdon Starter Kit

pink-transparent

D-3790

pink-opaque

D-3792

► Case Studies



Castdon Liquid

Mixing liquid for Castdon and DentureArt resins.

Castdon Liquid

150 ml bottle	D-3905
0.5 l bottle	D-3865
1 l bottle	D-3867



Castdon Bonding

Liquid for the perfect bonding between highly vulcanised denture teeth and auto polymer resins.

Castdon Bonding

20 ml bottle	D-3877
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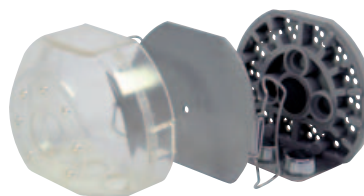


Castdon flask

Professional pouring flask with transparent upper part, stainless steel bottom plate with integrated chambers for teeth dewaxing, incl. canal piercing instrument, Ø 8 mm.

Castdon flask

transparent	D-3803
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Castdon dosing aids

Measuring cups for a perfect mixing ratio of 2:1 for all types of Castdon resins.

Castdon dosing aids

2 pieces	D-38092
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Castdon powder

Castdon powder

pink-transparent	0.75 kg tub	D-3873
pink-transparent	1.2 kg tub	D-3874
pink-transparent	4.0 kg bucket	D-3876
pink-opaque	0.75 kg tub	D-3884
pink-opaque	1.2 kg tub	D-3887
transparent	0.75 kg tub	D-3879



Resin pouring technique

Canal piercing instrument

Canal piercing instrument

Ø 8 mm, 1 piece

D-3872



Siliform

Addition-vulcanising, thin-flowing form silicone for embedding dentures in the resin pouring technique. Thanks to special contents Siliform has a unique material surface and guarantees an easy deflasking of the finished denture.

Characteristics

- excellent reproduction of details
- almost no shrinkage, therefore perfect reproduction of the wax set-up
- slightly oily surface film, therefore excellent flow characteristic of the pouring resin
- final hardness 14 Shore A
- component A = white, B = yellow

Siliform

2 x 850 ml bottles A+B **D-38605**

2 x 5.1 l canisters A+B **D-38607**



Isolat film

Heat-resistant, film-forming insulating agent on the basis of alginate for smooth surfaces free of pores with excellent separating effect.

Suitable for the insulation

- resin/plaster
- plaster/plaster
- silicone/plaster

Isolat film

1 l bottle

D-4304

5 l canister

D-4303N



Gelon

High quality duplicating gel on the basis of Agar-Agar.

Characteristics

- especially hard and stable in form
- low shrinkage
- short curing times
- suitable for model casting and denture pouring technique

Gelon

green 6 kg bucket **D-38602**

transparent 6 kg bucket **D-38601**



DentureArt

A further development of the Castdon pouring system. DentureArt is based on a highly opaque basis resin and different intensive colours that harmonise with each other for the creative reproduction of a lifelike gingiva. This product offers the user unlimited possibilities in order to meet all state of the art aesthetical demands. DentureArt materials can perfectly be integrated into the mouth. A reliable cover of the cervix dentis and constructive parts is achieved. For the development of this system the famous master dental technician Jan Schünemann was exclusively at our disposal for advice. His name stands for the innovative character of the DentureArt product line.

Characteristics

- highly opaque basis resin
- different colours for the individual characterisation
- intensive colours that harmonise with each other
- absolutely stable in colour
- low polymerisation shrinkage
- low costs of investment

DentureArt System Pack

Complete basic assortment with all necessary components and comprehensive accessories for beginners. The assortment is supplied in a solid portable case. With Castdon Base a production of about 10 DentureArt dentures is possible.

Contents

- Castdon Base powder
natural opaque, 190 g tub
- Castdon Color powder
margin white, gingiva red and vein blue, each in 35 g tub
- Castdon Intense powder
red, white, yellow and brown, each in 8 g tub
- Castdon Color Monomer modelling liquid
50 ml bottle
- Castdon Liquid
150 ml bottle
- Veins viscose fibres
blue and dark red, each in 7 ml bottle
- Castdon dosing aids
- Brushes
- Mixing spatula
- Graduated beaker
- illustrated colour booklet with detailed application examples

DentureArt System Pack

D-3900

Castdon Base powder

Highly opaque denture resin.

Castdon Base powder

natural opaque	190 g	bottle	D-3901
natural opaque	0.75 kg	tub	D-3902
natural opaque	1.2 kg	tub	D-3903



Resin pouring technique

Castdon Color

Enables the lifelike reproduction of different gingiva colours:

- gingiva red for the coloured design of soft gingiva parts
- margin white for the realisation of a tight and healthy gingiva at the cervix dentis
- vein blue for the characterisation of blue gingiva parts

Castdon Color

gingiva red	35 g	bottle	D-3902-1
margin white	35 g	bottle	D-3902-2
vein blue	35 g	bottle	D-3902-3



Castdon Liquid

Mixing liquid for Castdon and DentureArt resins.

Castdon Liquid

150 ml bottle	D-3905
0.5 l bottle	D-3865
1 l bottle	D-3867



Castdon Intense

Offers options of individualisation. Four intensive colours permit all possibilities to reproduce lifelike gingiva.

Castdon Intense

red	8 g	bottle	D-3903-1
white	8 g	bottle	D-3903-2
yellow	8 g	bottle	D-3903-3
brown	8 g	bottle	D-3903-4



Veins

Viscose fibres to be mixed into resins for the individual design of a veined appearance.

Veins

dark red	7 ml	bottle	D-3904-1
blue	7 ml	bottle	D-3904-2



Castdon Color Monomer

Modelling liquid to mix Castdon Color and -Intense Powder.

Castdon Color Monomer

50 ml bottle	D-3906
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Lightpaint On by Klaus Mütterthies

Light-curing colours for the authentic and individual surface characterisation of resins. The set contains 9 original Mütterthies ceramic colours and 3 gingiva colours to paint gingiva parts. All colours can be mixed with each other with unlimited scope for designs. The dual curing system of auto-polymerisation (by mixing colour powder with liquid) and light polymerisation (at a wave length of 300–500 nm) guarantees a long processing time and assures the curing of very opaque colour mixtures. The complete set is supplied in a high-quality mahogany coloured wooden case.

For the individualisation of

- veneers in the C&B technique
- denture parts in the partial and complete prosthodontics
- standard resin teeth
- high-quality and natural-looking long-term temporaries

Contents

- 12 tubs with 2 g colour powder each, one tub per colour

white	orange	black	vanilla
dark orange	bordeaux	khaki	chestnut
pink	maize	pigeon blue	violet
- 4 brushes in different sizes
- 20 ml bottle Liquid (mixing liquid)
- 20 ml bottle Surface (surface sealing)
- 50 ml bottle Cleaner (brush cleaner)
- mixing palette
- thumb palette

Lightpaint On Set

D-38236



Lightpaint On colour powder

Ceramic and gingiva colours to characterise resin.

Lightpaint On colour powder

2 g tub

white	D-38237-1
vanilla	D-38237-2
khaki	D-38237-3
maize	D-38237-4
orange	D-38237-5
dark orange	D-38237-6
chestnut	D-38237-7
pigeon blue	D-38237-8
black	D-38237-9
bordeaux	D-38237-10
pink	D-38237-11
violet	D-38237-12



Resin pouring technique

Liquid

By varying the mixing ratio the colour intensity can vary from watery transparent to opaque.
Polymerisation time 3–5 minutes.

Liquid

20 ml bottle

D-38238



Cleaner

Special cleaning liquid for brushes.

Cleaner

50 ml bottle

D-38240



Surface

Surface sealing for Lightpaint On characterisations. The sealing with Surface provides a smooth and homogeneous surface and increases the durability of the colouring inside the mouth.
Polymerisation time 3–5 minutes.

Surface

20 ml bottle

D-38239



Mixing palette

With lid and insert to mix Lightpaint On colour powders with Liquid. The mixing palette is impervious to light.

Mixing palette

D-38243



► Example of use Lightpaint On



A close-up photograph of a red Dreve machine. The machine has a large, dark grey, curved top section with a circular opening in the center. Below this, there is a control panel with a yellow indicator light, a circular button with a refresh symbol, and a digital display showing "1:00".

Laboratory Accessories

A traditionally innovative programme of market-driven laboratory products is the basis of our company history. Today trained project teams develop complete product systems in our most modern laboratories, which suit perfectly to the daily lab work.

We focus on continuous quality, customer orientation and an optimal price/performance ratio. In the course of many years we therefore have become competent specialists and are your partner in regards to thermoforming technique, denture pouring technique, dental silicones and reliable lab units.

Of course, we offer you a comprehensive service, which always guarantees you a safe usage of our products.

Please inform yourself on the Internet at www.dreve.com about the current course programmes and workshops relating to our product range. Innovation by Tradition!

Laboratory Accessories

EyeEvolution®

EyeEvolution® is a light polymerisation unit, working on LED basis. Equipped with the spectral ranges 385 + 470 nm it can be used for all commercially available base materials.

Advantages

- 12 V unit
- no thermal strain during polymerisation
- reflective rotary table avoids formation of shades
- most easy time-controlled operation
- short polymerisation times due to highly effective light performance
- almost unlimited durability of the LEDs
- housing with representative design

Technical Data

Dimensions (H x W x D)	205 x 205 x 255 mm
Weight	1.5 kg
Power supply	100–240 V/50–60Hz, 0.7 A
Input power	max. 18 W
Polymerisation peaks	385–390 + 465–470 nm
Programmable time periods	1/ 2/ 3/ 5/ 10 min.

EyeEvolution®

D-38100



PRODUCT
VIDEO

www.dreve.com

► Example of use EyeEvolution®



Plaquit

Light-curing one-component lacquer for coating e. g. built up splints.
Polymerisation time 3–5 minutes.

Plaquit

20 ml bottle with brush insert

D-38124

50 ml bottle with brush insert

D-38123



NanoVarnish

Light-curing one-component lacquer on the basis of especially structured nano-particles.

Characteristics

- ideally low surface energy minimises the sticking of germs
- very thin layers thanks to optimum flowing characteristics
- extremely firm bonding with the basis resin
- very transparent
- easy processing
- curing in all current dental light polymerisation units in the spectral area of 350–500 nm

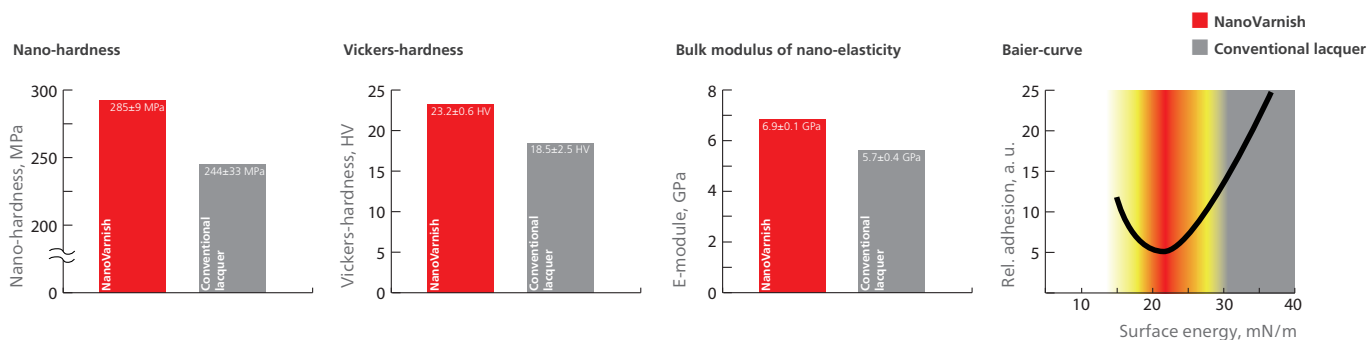
NanoVarnish

20 ml bottle with drop measurer incl. 10 MicroBrush

D-38900



► Comparison of the features of NanoVarnish with conventional lacquer systems



Laboratory Accessories

Lightplast base plates

Pre-formed, light-curing upper jaw (UJ) resin base plates. Polymerisation in all standard laboratory light units with a spectral range of 300-500 nm. Polymerisation time 3-5 minutes.

Characteristics

- stable and break-resistant
- very low stickiness
- very long processing time, low material loss
- neutral odour and low shrinkage

For the production of

- custom-made impression trays
- bite patterns
- resin bases for the tooth set-up for complete dentures
- individual incisal guidance plates
- centric bite plates



Lightplast base plates

pink	50 pieces UJ	D-38135R
natural	50 pieces UJ	D-38135N

Lightplast lacquer

Light-curing 1-component lacquer for the surface coating of light-curing tray plates. Lightplast lacquer creates a very smooth surface without pores. It polymerises in each usual laboratory light unit with a spectral range of 300-500 nm. Polymerisation time 3-5 minutes.

Lightplast lacquer

50 ml bottle with brush insert	D-38131
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Spare light tubes

For Polylux units.

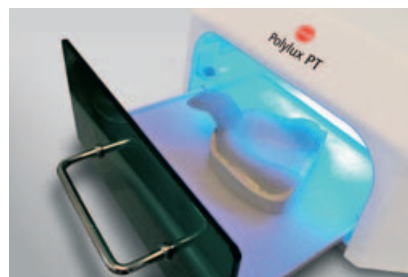
- per unit 2 UVA-light tubes are required
- per unit 1 blue light tube is required

Spare UVA-light tube

9 W/78	D-51514
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Spare blue light tube

9 W/71	D-51517
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Lightdon Splint
 Light-curing system for a quick and problem-free buildup of thermoformed occlusion splints. The starter kit contains a kneadable 1-component resin, bonding liquid and sealing lacquer. Lightdon Splint permanently compounds with thermoforming materials which are suitable for a set-up (e. g. Biolon). Easy and material-saving handling. Very economic in the splint therapy. It polymerises in each standard laboratory light unit with a spectral range of 300-500 nm. Polymerisation time 4-5 minutes.

Lightdon Splint Starter Kit **D-3814**
 Contents:
 60 ml Lightdon Splint resin
 10 ml Bonding
 10 ml Plaquit sealing lacquer

Lightdon Splint resin
 Light-curing, kneadable 1-component resin for building up thermoformed splints.
 Polymerisation time 4-5 minutes.

Lightdon Splint resin **D-38141**
 120 ml tub



Lightdon Bonding
 Light-curing bonding liquid for the safe compound of Lightdon Splint resin with a thermoformed splint that is suitable for build-up (e. g. Biolon).
 Polymerisation time 30-60 seconds.

Lightdon Bonding **D-38223B**
 10 ml bottle



Cenit L
 Light-curing PMMA resin with best viscosity for application in the laboratory. It polymerises in each standard laboratory light unit with a spectral range of 300-500 nm. Polymerisation time 3-5 minutes.

- Characteristics**
- economic and clean working due to delivery in a dosing syringe
 - coating thicknesses up to 2 mm are cured within one production step
 - exact determination of coating thickness by increasing colour intensity
 - colour: light-blue

- Application fields**
- for the production of space maintainers when producing bleaching splints
 - for the production of reservoirs when producing medical splints
 - to fill up air bubbles in the working model
 - to block out undercuts
 - for the mounting of broken teeth

- Contents**
- 4 application syringes of 2.5 g each
 - 8 dosing tips

Cenit L **D-3815**



Laboratory Accessories

Dosper evo

Automatic mixing and dosing unit for thin-flowing, addition-vulcanising duplication silicones. The working process becomes shorter and safer. Materials reach optimum quality values. The unit is constantly ready for use and very economical, a profitable machine also for the smaller lab.

Advantages

- due to its innovative adjustable flow control it is suitable for all duplication silicones with a mixing ratio 1:1
- unwanted emptying of the reservoirs and mixing-up of components is excluded
- unique lighting of working place reduces formation of shades

Inklusive

- 5 mixing tips
- 2 bottle adaptors

Technical Data

Input power	250 W
Dimensions (H x W x D)	320 x 225 x 370 mm
Weight	12 kg

Dosper evo

red	230V/50/60 Hz	D-5050
silver	230V/50/60 Hz	D-50501
red	115V/50/60 Hz	D-5050-A
silver	115V/50/60 Hz	D-50501-A



PRODUCT VIDEO

www.dreve.com

► Example of use Dosper evo



Material reservoirs for Dosper M3-M5 and Dosper evo

Transparent containers made of stable plastic for duplication silicone.
Equipped with a fast coupling for easy installation.
Filling volume: approx. 1.7 l / reservoir

Material reservoirs

for Dosper evo, 2 pieces

D-5022

for Dosper M3-M5, 2 pieces

D-5021



Connection hoses for Dosper M3-M5 and Dosper evo

For connection between Dublisisil® canisters and Dosper evo.

Connection hoses for Dosper evo

2 pieces for 5.1 l canisters Length: 265 mm

D-49366

2 pieces for 21.2 l canisters Length: 475 mm

D-49367

Connection hoses for Dosper M3-M5

2 pieces for 5.1 l canisters Length: 265 mm

D-49362

2 pieces for 21.2 l canisters Length: 475 mm

D-49363



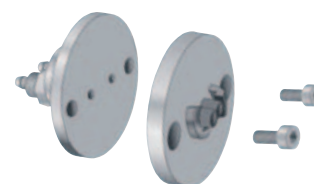
S-50 Mixing head retro-fitting set for Dosper units

S-50 mixing head with a modified tip reception, complete with screws for easy and quick assembly. Dosper units with a mixing head for 48 ml mixing tips can easily be converted to the new S-50 system with this assembly set. The S-50 mixing head has separated outlets – a mixing of the A and B component when fixing or removing the mixing tip is not possible. A blockage of the mixing head due to cured material is avoided and consequently a trouble-free operation of the unit is granted.

S-50 Mixing head retro-fitting set

incl. 5 mixing tips

D-50456N



Storage racks for Dosper M3-M5 and Dosper evo

For storage of Dublisisil® containers above the Dosper.

Storage rack

small, for 5.1 l canisters H 371 x W 295 x D 214 mm

D-49364

large, for 21.2 l canisters H 665 x W 533 x D 322 mm

D-49365



Laboratory Accessories



Dublilil® 15/20 speed

Dublilil® 15 and 20 speed are universal duplicating materials for all kinds of duplications with final hardnesses of 15 and 20 Shore A. Due to the practical way of mixing and the very thin-flowing initial consistency duplicating models can be produced in accurate detail.

Advantages

- Due to the short hardening time models can be demoulded after only 10 minutes. This saves time in the working process.
- Forms are almost shrinkless and have a high form consistency and long lasting dimensional stability thanks to the use of a platinum hardener system.
- Optimum adaptation to the mixing and dosing unit Dosper ensures premium material quality standards.
- Excellent mechanical properties provide for a trouble-free demoulding. Negative forms made of Dublilil® 15/20 speed can be filled several times without losing their precision. The surface of the duplication model is smooth and hard without any additional treatment.

Dublilil® 15 speed

- final hardness 15 Shore A, thin-flowing
- easy to deflask thanks to highly-flexible consistency
- component A = white, B = turquoise

Dublilil® 15 speed

2 x 850 ml	bottles A+B	D-4815
2 x 5.1 l	canisters A+B	D-4816
2 x 21.2 l	canisters A+B	D-4817

Dublilil® 20 speed

- final hardness 20 Shore A, thin-flowing
- medium hardness for stable duplication forms for e. g. attachment and milling techniques
- component A = white, B = blackberry

Dublilil® 20 speed

2 x 850 ml	bottles A+B	D-4515
2 x 5.1 l	canisters A+B	D-4516
2 x 21.2 l	canisters A+B	D-4517

Dublilil®

Addition-vulcanising vinyl polysiloxanes for all application fields in the dental duplication technique. Easy to mix in a ratio 1:1.

Characteristics

- absolutely exact and accurate reproduction of details
- almost free of shrinkage thanks to addition-vulcanisation with platinum hardener system
- constant in form and stable in storage
- economic and time-saving
- physiologically and toxicologically harmless
- various final hardnesses for all applications

Dublilil® 15

Well-proven standard material for the entire duplication technique.

Characteristics

- final hardness 15 Shore A, thin-flowing
- easy to deflask thanks to highly-flexible consistency
- component A = white, B = green

Dublilil® 15

2 x 850 ml	bottles A+B	D-4801
2 x 5.1 l	canisters A+B	D-4806
2 x 21.2 l	canisters A+B	D-4807

Dublilil® 20

Duplication silicone with medium final hardness for all kinds of duplications.

Characteristics

- final hardness 20 Shore A
- medium hardness for stable duplication forms for e. g. attachment and milling techniques
- component A = white, B = pink

Dublilil® 20

2 x 850 ml	bottles A+B	D-4527
2 x 5.1 l	canisters A+B	D-4528
2 x 21.2 l	canisters A+B	D-4529

Dublilil® 22 plus

Dublilil® 22 plus is an addition-vulcanising duplication silicone with a very good flowability and an excellent detail accuracy. The high-grade mechanical characteristics (tensile strength at break and tear resistance) guarantee problem-free deflasking.

Characteristics

- final hardness 22 Shore A
- medium final hardness for stable duplication forms for e. g. attachment and milling techniques
- component A = white, B = red

Dublilil® 22 plus

2 x 2.0 l	bottles A+B	D-4530
2 x 5.1 l	canisters A+B	D-4531
2 x 21.2 l	canisters A+B	D-4532

Dublilil® 30

Duplication silicone with a high final hardness for the duplication technique without flasks.

Characteristics

- final hardness 30 Shore A
- high tensile strength
- complete neutralisation of the expansion pressure of the embedding material also without flask ring
- ideal for highly precise embedding material models for e. g. telescope or attachment works
- component A = white, B = lilac

Dublilil® 30

2 x 850 ml	bottles A+B	D-4500
2 x 5.1 l	canisters A+B	D-4502
2 x 21.2 l	canisters A+B	D-4503

Laboratory Accessories

Dublisil® flask

Height adjustable flask for the economic silicone duplication technique.

Advantages

- economic consumption of silicone thanks to an adjustable interior part and therefore best adjustment to the corresponding model situation
- safe fitting of the negative due to the retention part
- duplication of models with or without base
- anchorage due to conical cuff form
- top, cuff and base part are made of stable and long-lasting Makrolon resin



Height adjustable

Dublisil® flask

with foamed space maintainer

D-3805

Foamed space maintainers

for Dublisil® flask. For surrounding the model base in case of an economic duplication.

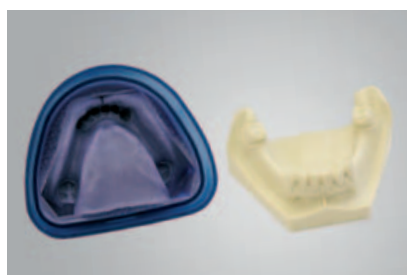
Foamed space maintainers

25 pieces

D-38076



► Example of use Dublisil® flask



Laborsil pro

Kneadable laboratory putty with a final hardness of 70 or 90 Shore A made of addition-vulcanising silicone.

Characteristics

- easy and clean mixing in a ratio of 1:1
- smooth, non-sticky initial consistency
- very precise impression and exact reproduction of details
- no shrinkage, therefore stable during storage
- boiling resistant up to > 200 °C

Laborsil pro 70

Fields of application

- matrix
- embedding and insulation material for resin teeth in the flask technique
- control key

Technical Data

Mixing time	30 sec.
Processing time	1:15 min.
Removal after	6 min.
Final hardness	70 Shore A

Laborsil pro 70

2 x 450 ml (approx. 2 x 750 g)

D-38390

2 x 1.2 l (approx. 2 x 1.9 kg)

D-38391

2 x 3.45 l (approx. 2 x 5 kg)

D-38392

Laborsil pro 90

The extremely hard, kneadable laboratory putty made of addition-vulcanising silicone is a fast and break-resistant alternative to plaster.

Fields of application

- matrix
- embedding and insulation material for resin teeth in the flask technique
- control key
- bite fixation
- models for repairs or enlargements

Technical Data

Mixing time	30 sec.
Processing time	1:15 min.
Removal after	6 min.
Final hardness	90 Shore A

Laborsil pro 90

2 x 450 ml (approx. 2 x 750 g)

D-38393

2 x 1.2 l (approx. 2 x 1.9 kg)

D-38394

2 x 3.45 l (approx. 2 x 5 kg)

D-38395



Laboratory Accessories

Laborsil

User-friendly, condensation-vulcanising, modelling silicone for universal application in the laboratory. Available in 70 and 90 Shore A for the production of matrix, small repair models, to block out undercuts, etc.

Characteristics

- especially smooth
- non-sticky consistency
- easy and fast mixing
- very precise detail reproduction

Hardener paste

For condensation-vulcanising silicones (e. g. Laborsil).

Hardener paste

- | | | |
|-----|-------------|-----------------|
| red | 20 ml tube | D-48380R |
| red | 100 ml tube | D-48381R |



Laborsil 70

Standard laboratory putty with medium final hardness for the complete dental technique.

- final hardness 70 Shore A
- very precise fitting
- slightly flexible characteristics
- putty = light blue, hardener paste = red

Laborsil 70

- | | |
|---------------------------------|----------------|
| 2 kg tub Putty | D-38380 |
| 2 x 20 ml tubes hardener paste | |
| Dosing spoon | |
| 5 kg bucket Putty | D-38381 |
| 100 ml tube hardener paste | |
| Dosing spoon | |
| 20 kg bucket Putty | D-38382 |
| 4 x 100 ml tubes hardener paste | |
| Dosing spoon | |



Laborsil 90

Laboratory putty with especially high, plaster-like final hardness.

- final hardness 90 Shore A
- very precise fitting
- millable
- putty = dark blue, hardener paste = red

Laborsil 90

- | | |
|---------------------------------|----------------|
| 2 kg tub Putty | D-38384 |
| 2 x 20 ml tubes hardener paste | |
| Dosing spoon | |
| 5 kg bucket Putty | D-38385 |
| 100 ml tube hardener paste | |
| Dosing spoon | |
| 20 kg bucket Putty | D-38386 |
| 4 x 100 ml tubes hardener paste | |
| Dosing spoon | |



Regofix transparent

Application

- matrix material for light-curing composites of anterior and lateral teeth
- for fast and uncomplicated manufacturing of x-ray splints
- ideal for controlled bite registration in difficult cases

Advantages

- easy cutting characteristics
- not opaque to x-rays

Technical Data

Colour	transparent
Final hardness	70 Shore A
Processing time	40 sec. at 23 °C
Removal after	120 sec. at 37 °C
Consistency	medium-type 2
Recovery from deformation	> 99.9 %
Strain in compression	2.5 %
Linear dimensional change	< 0.02 %
Remaining strain in compression	< 0.01 %

Regofix transparent

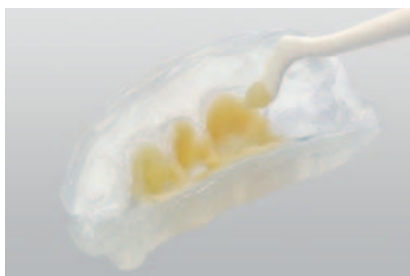
2 x 50 ml double cartridges incl. 12 mixing tips, green

DD504876

8 x 50 ml double cartridges

DD504877

► Example of use Regofix transparent



Silfix

Precise embedding material on the basis of addition-vulcanising silicone for the production of complete dentures.

Characteristics

- developed for the denture pressing procedure
- ideal flow characteristics
- final hardness > 70 Shore A
- grants a safe fitting of teeth in the counter part
- available in 50 ml double cartridges or in 200 ml bottles

Silfix

2 x 200 ml dosing bottles with mixing beaker

D-4311

4 x 50 ml double cartridges

D-504310



Laboratory Accessories

GumQuick

Addition-vulcanising silicone for the production of flexible gingiva masks in two variations. The flowing characteristics of GumQuick ensure exact working with excellent reproduction of details. The set comes with the insulation liquid DuoSep which enables a production of the mask directly in the impression.

Characteristics

- available in two final hardnesses
- colour adapted to natural gingiva
- optimal flowing characteristics
- no shrinkage
- stable during storage
- easy finishing with scalpel or rotating instruments
- easy and safe handling thanks to double cartridge system

GumQuick

Gingiva mask material especially developed for the C&B technique with very good tear-resistance and elongation values.

GumQuick Set

2 x 50 ml double cartridges
12 mixing tips, light blue
10 ml bottle DuoSep

D-504842

GumQuick Refill

4 x 50 ml double cartridges

D-504888

Technical Data

Processing time	1:30 min.
Removal after	6:30 min.
Final hardness	60 Shore A
Tear-resistance	4.5 MPa
Elongation at break	175 %



► Example of use GumQuick



GumQuick implant

Gingiva mask material especially developed for implant works. High final hardness and low flexibility for safe and exact secondary constructions. The polymerised gingiva mask shows an abrasion-resistant surface.

GumQuick implant Set

2 x 50 ml double cartridges
12 mixing tips, light blue
10 ml bottle DuoSep

D-504892

GumQuick implant Refill

4 x 50 ml double cartridges

D-504898

Technical Data

Processing time	1:30 min.
Removal after	6:30 min.
Final hardness	75 Shore A
Tear-resistance	3.9 MPa
Elongation at break	55 %



DuoSep

Insulation agent between addition-vulcanising silicone and polyether materials.

DuoSep

10 ml bottle

D-4306

► Example of use GumQuick implant



Laboratory Accessories

MegaBase®

Permanently soft-remaining relining material on the basis of addition-vulcanising polysiloxanes. The auto-polymerising silicone is suitable for the direct (chair-side) and for the indirect production method. The application field comprises e. g. the relief of sore spots, the protective cover after an implant care, the improvement of the suction effect and many more.

Characteristics

- best final hardness of 30 Shore A, extremely tear-resistant
- safe and permanent compound between silicone and acrylate by a highly effective primer
- easy finishing thanks to enclosed grinding tools
- best surfaces due to auto-polymerising sealing lacquer
- supplied in double cartridges

MegaBase® Starter Kit

DD5038222

Contents:

- 50 ml double cartridge with silicone
- 50 ml double cartridge AddiFilm LP
- 6 mixing tips, green
- 6 mixing tips, light blue
- 10 ml bottle MegaBase® adhesive
- 3 grinding tools
- notepad with care instructions for patients

MegaBase® silicone

2 x 50 ml double cartridges

D-5038220NR

MegaBase® adhesive

10 ml bottle

D-5038220NA

AddiFilm LP

2 x 50 ml double cartridges with 12 mixing tips, light blue

D-38232



► Example of use MegaBase®



QuickSnick – Remover stick

Liquid for the dissolution and removal of soft remaining addition-vulcanising relining silicones (e. g. MegaBase®) of prostheses made from acrylate.

Advantages

- the practical stick is easily applicable
- residue-free removal of the material after short reaction time
- enormously time saving in practical work



QuickSnick

2 x 6 ml sticks in can with screw cap

D-50380



Example of use
QuickSnick

Odontosil

Addition-vulcanising silicone for the production of orthodontic elasto-positioners. The vulcanisation at room temperature permits, besides the indirect flask method, also the direct application with the double cartridge directly onto the set up model.

Characteristics

- easy and user-friendly handling thanks to the double cartridge system
- available in final hardnesses of 50 and 60 Shore A
- with Odontosil positioners slight tooth corrections can be effected without any problems
- best tear-resistance due to highly functional polymers
- clear transparent
- system components are optionally available

Odontosil 50

2 x 50 ml double cartridges incl. 12 mixing tips, green

D-5038150

8 x 50 ml double cartridges

D-5038229

Odontosil 60

2 x 50 ml double cartridges incl. 12 mixing tips, green

D-5038160

8 x 50 ml double cartridges

D-5038227



► Example of use Odontosil



Laboratory Accessories

AddiFilm LP lacquer

AddiFilm LP is a clear-transparent, solvent-free, light-curing 2-component silicone lacquer. It is suitable for the coating of Odontosil positioners and soft remaining relining materials made from addition-vulcanising silicones.

Advantages

- solvent-free
- odourless
- skin-friendly and biocompatible

The uncomplicated application provides for sealed surfaces, transparent and shiny.

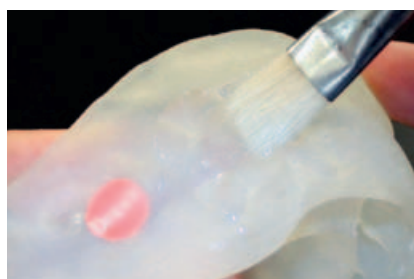
AddiFilm LP

2 x 50 ml double cartridges with 12 mixing tips, light blue

D-38232



► Example of use AddiFilm LP lacquer



UltraTrimm

Flexible grinding wheels to treat soft materials.

Application field

- EVA thermoforming plates for sports mouthguards (e. g. Drufosoft®)
- soft-remaining relining silicone (e. g. MegaBase®)
- positioner silicone (e. g. Odontosil)
- alternative to sandpaper for resin prosthodontics
- hard thermoforming blanks
- soft/hard thermoforming blanks (e. g. Kombiplast)

Characteristics

- three different final hardnesses for rough to fine finishing
- max. rotations: 15.000 rpm

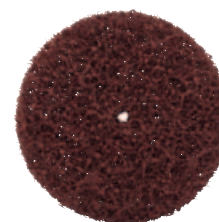


UltraTrimm light

D-43753

Contents:

- 12 Grinding wheels (Ø 28 mm/thickness 7 mm)
- 4 support discs
- 1 mandrel



light

UltraTrimm medium

D-43752

Contents:

- 12 Grinding wheels (Ø 28 mm/thickness 7 mm)
- 4 support discs
- 1 mandrel



medium

UltraTrimm heavy

D-43751

Contents:

- 6 Grinding wheels (Ø 28 mm/thickness 14 mm)
- 4 support discs
- 1 mandrel



heavy

UltraTrimm light

D-43763

- 80 Grinding wheels (Ø 28 mm/thickness 7 mm)

UltraTrimm medium

D-43762

- 80 Grinding wheels (Ø 28 mm/thickness 7 mm)

UltraTrimm heavy

D-43761

- 40 Grinding wheels (Ø 28 mm/thickness 14 mm)

Laboratory Accessories

Grinding cap holders/Grinding caps

Rotating instruments for the treatment of all soft-remaining dental materials.

Application field

- EVA thermoforming blanks for sports mouthguards (e. g. DrufoSoft®)
- soft-remaining relining silicone (e. g. MegaBase®)
- Positioner silicone (e. g. Odontosil)

Characteristics

- economic thanks to exchangeable corundum grinding caps
- grain 150 µm
- max. rotations: 20.000 rpm

Grinding cap holders, round

Ø 14 mm Size 3 **D-38230T-3**
(for Grinding caps item-no. D-38230S-3)



Ø 9,5 mm Size 2 **D-38230T-2**
(for Grinding caps item-no. D-38230S-2)



Ø 6,5 mm Size 1 **D-38230T-1**
(for Grinding caps item-no. D-38230S-1)



Grinding cap holders, pointed

Ø 6,5 mm Size 2 **D-4459**
(for Grinding caps item-no. D-4462)



Ø 4,5 mm Size 1 **D-4458**
(for Grinding caps item-no. D-4461)



Grinding caps, round, 5 pieces each

Ø 13 mm Size 3 **D-38230S-3**
(for Grinding cap holders item-no. D-38230T-3)



Ø 10 mm Size 2 **D-38230S-2**
(for Grinding cap holders item-no. D-38230T-2)



Ø 7 mm Size 1 **D-38230S-1**
(for Grinding cap holders item-no. D-38230T-1)



Grinding caps, pointed, 5 pieces each

Ø 7 mm Size 2 **D-4462**
(for Grinding cap holders item-no. D-4459)



Ø 5 mm Size 1 **D-4461**
(for Grinding cap holders item-no. D-4459)



GipsEx

Chemical plaster solvent for use e. g. in the resin technique. GipsEx is especially effective and consequently time-saving when cleaning resin dentures, mixing beakers etc. Suitable for use in ultra-sonic units.

GipsEx

2 x 1 l bottle **D-4395**

5 l canister **D-4396**



Modralit® 3K

Model die material on the basis of polyurethane for the production of precise models with absolutely lifelike and stable reproduction of dimensions. Thanks to its edge strength Modralit® 3K is especially suitable for the precious metal and non-precious metal technique and above all for shoulder and partial crown preparations. The Modralit® 3K set is sufficient for approx. 10 complete basing arches.

Characteristics

- pourable and easy-flowing
- accurate reproduction of details
- shrinkage < 0.05 %
- edge strength and abrasion resistant
- absolutely stable dimensions
- after only 1 h it can be cut and ground
- can be coated with standard lacquers
- Separator, a separating agent between Modralit® 3K and polyether impressions is optionally available
- colour: ivory

Contents

- 2 x 100 ml bottles basis
- 100 ml bottle hardener
- 400 g tub filler material
- mixing and dosing aids

Modralit® 3K Set

D-3926

► Example of use Modralit® 3K



Due to the high precision, Modralit® was used repeatedly as model material for the "Golden Parallelometer" (das dental labor).

Separator

Separating agent

Suitable for the insulation

- Polyether impressions/ polyurethane model materials
- Silicone/Silicone

Separator

50 ml bottle

D-4305



Mixing tips



Mixing ratio 1:1
Inner diameter 5.4 mm
Colour transparent

Product
only for Dosper M4

40 pieces **D-4960**
100 pieces **D-4960-1**



Mixing ratio 1:1
Inner diameter 5.4 mm
Colour pink

Product
Dosper evo/M5
StoneBite®
StoneBite® scan
StoneBite® scan plus
Silfix

40 pieces **D-4970-1**
100 pieces **D-49701-1**



Mixing ratio 1:1
Inner diameter 6.5 mm
Colour green

Product
Fresh® clear
Fresh® heavy body
Fresh® mono
Regofix
MegaBase®
Odontosil

40 pieces **D-4970-2**
100 pieces **D-49701-2**



Mixing ratio 1:1
Inner diameter 3.2 mm
Colour light blue

Product
AddiFilm LP
GumQuick
GumQuick scan
GumQuick implant

40 pieces **D-4970-3**
100 pieces **D-49701-3**



Mixing ratio 4:1
Inner diameter 3.2 mm
Colour light blue

Product
Fixtemp C&B

40 pieces **D-4970-4**
100 pieces **D-49701-4**



Mixing ratio 1:1
Inner diameter 4.2 mm
Colour yellow

Product
Fresh® light

40 pieces **D-4970-5**
100 pieces **D-49701-5**



Mixing ratio 1:1
Inner diameter 2.5 mm
Colour brown

Product
Fixtemp cement

40 pieces **D-4970-6**
100 pieces **D-49701-6**



Mixing ratio 5:1
Inner diameter 6.0 mm
Colour yellow

Product
Fresh® 380 ml
Zerosil® soft

40 pieces **D-4981**
100 pieces **D-4982**

DS 50 Injector

Dosing unit for S-50 double cartridges. Available in two versions for double cartridges with mixing ratio 1:1 and double cartridges with mixing ratio 4:1.

DS 50 Injector

Mixing ratio 1:1, pink

Mixing ratio 1:1

Mixing ratio 4:1

D-5006

D-5007

D-5008



Tips

For mixing tips for intra-oral application.



Tips

transparent (e. g. for Fresh® clear) 40 pieces **D-49602**

yellow (e. g. for Fresh® light) 40 pieces **D-49604**

Application tips

For mixing tips for intra-oral application.



Application tips

transparent (e. g. for StoneBite®) 40 pieces **D-49603**

Application tips

For dosing syringes for intra-oral application.



Application tips

black, 0.9 mm (e. g. for Cenit L) 15 pieces **D-2308**

Bayonet ring

For 380 ml cartridges.



Bayonet ring

yellow 1 pieces **D-4980**

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General Terms and Conditions

§ 1 Application

- (1) The terms and conditions set out below shall form part of the agreement concluded with us.
- (2) Our General Terms and Conditions shall apply in accordance with the most recent version and to all subsequent transactions without any need of express reference thereto or agreement thereon at the conclusion of such transaction and shall also apply if we perform delivery despite our knowledge of differing or contrary terms.
- (3) These terms and conditions shall only apply vis à vis merchants, governmental entities, or special governmental estates within the meaning of § 310 (1) BGB (German Civil Code).
- (4) These terms and conditions apply exclusively. Differing or contrary terms shall not apply except if expressly agreed upon in writing.

§ 2 Offers, Acceptance

- (1) Our offers shall not be binding; in particular with reference to quantities, price and delivery time.
- (2) Orders placed by the Buyer shall not be regarded as accepted before these have been confirmed by us in writing. If we should fail to confirm an agreement in writing which we have entered into verbally or in a telephone conversation, then our invoice shall be regarded as confirmation.

§ 3 Prices

- (1) Our prices are ex works, exclusive of any statutory VAT which shall be payable at the date of delivery and exclusive costs of packaging and delivery, except as otherwise expressly agreed upon.
- (2) If, as a result of a change of law between the agreement date and the delivery date, additional or increased charges – in particular duties, levies, currency compensation payments, shall be payable, then we shall have the right to increase the purchase price accordingly. The same shall apply to any fees for examination.

§ 4 Payment

- (1) Payment shall be made within 30 days strictly net from date of invoice. New export customers are only supplied after payment is received, i. e. cash in advance.
- (2) We shall accept promissory notes and cheques only upon specific arrangement and only on account of payment. Any fees for discount bills or promissory notes shall be at the expense of the Buyer and immediately payable.
- (3) If the invoice amount shall not have been settled within 30 calendar days after the date of invoice or as at another due date, then we shall without the need to a separate warning notice have the right to recover default interest in a proven amount but in any event an amount equalling 8 % above the base rate of the European Central Bank.
- (4) From the second reminder we will charge a handling fee of 5 €. The handling fee will be 8 € for the third reminder, 10 € for the fourth and 15 € for the fifth and last reminder. The buyer is permitted to show that damage has either not occurred or is substantially less than the lump sum.
- (5) If the Buyer's business shall be operated beyond the ordinary course of business which shall include, without limitation, acts of seizure or a situation where a protest in relation to promissory notes or cheques has been made, payments shall be delayed or even discontinued or judicial or out of court settlement or insolvency proceedings shall have been petitioned or opened or proceedings in accordance with the German insolvency Act shall have been petitioned, then we shall have the right to declare all our claims arising from the business relationship as immediately payable, even if we shall have accepted promissory notes or cheques. The same shall apply if the Buyer shall be in payment default towards us or other incidents shall surface which give rise to doubts about its creditworthiness. Moreover, we may in such event demand prepayments or a security deposit or rescind the agreement.

§ 5 Quantity, Quality, Labelling

- (1) At all times, we shall have the right for custom-made products to supply 10 % more or less than the agreed amount.
- (2) We shall have the right to reasonable delivery in instalments.

§ 6 Shipment, Delivery

- (1) The goods shall be transported uninsured and in any event at the risk of the Buyer. This shall also apply in cases of any delivery free of charge and regardless of which means of transport shall

be used. Any transport insurance shall be provided only upon express demand of the Buyer. Any costs arising therefrom shall be at the expense of the Buyer only.

- (2) The selection of the place of dispatch and the transport route and the means of transport shall, in the absence of any written arrangement dictating otherwise, be subject to our reasonable discretion and be without liability for the cheapest and fastest transport.
- (3) If the Buyer provides the means of transport, then he shall be responsible for its availability on time. We shall immediately be informed of any delays. Any costs arising therefrom shall be at the expense of the Buyer.
- (4) Our delivery obligation shall at all times be subject to timely and orderly receipt of the goods from our own suppliers.
- (5) Unless otherwise expressly agreed in writing, any indicated time of delivery or unloading shall be non-binding.
- (6) Any inability to supply as a result of force majeure or other unforeseen incidents outside our responsibility including, without limitation, strike, lock out, acts of public authorities, subsequent cease of export or import opportunities and our reservation of timely supply from our own supplies in accordance with subsection (5) above shall, for their duration and in accordance with their impact, relieve us from the obligation to comply with any agreed time for delivery and unloading. Further, the above inability to supply gives us the right to withdraw from the contract without giving the right to the Buyer to claim for indemnity or other rights.
- (7) If any agreed time of delivery or unloading shall be exceeded and there shall be no incident referred to in subsection (6) above, then the Buyer must specify to us a reasonable cure period of minimum two weeks. If we shall fail to meet such deadline also, then the Buyer shall have the right to rescind the agreement but shall have not right to seek compensation for breach of contract or default unless in cases of wilful misconduct or gross negligence on our part.

§ 7 Duty of Inspection and Objection

- (1) Upon delivery at the agreed destination or in the event of self supply upon taking possession, the Buyer shall immediately control the goods and conduct a quality check representatively on a spot check basis.
- (2) The Buyer shall notify the defect directly upon receipt of the goods. If the Buyer fails to notify this defect the goods shall be deemed to be accepted unless it is a defect that was not visible during the control. Further, we refer to §§ 377 et seq. HGB (commercial code).

§ 8 Warranty

- (1) A cancellation of the contract, in whole or in part, is possible as long as the order has not been processed. We do not accept any responsibility for cancellation requests which are not received in due time. The Buyer is obligated to accept the order if the cancellation is submitted late. In individual cases, fair consideration will be given to requests for retroactive cancellation or the exchange of defect-free consignments. We reserve the right to charge lump-sum compensation for expenses in the amount of 10 % of the net order value in such cases. Exchanges or return deliveries are subject to our prior agreement and may not be shipped freight forward. If the Buyer, contrary to agreement, returns the goods freight forward, he shall be obligated to bear the costs billed to him by our company to cover the expenses. The costs in this case shall comprise the remuneration which is due and lump-sum compensation for expenses in the amount of 10 % of the net order value.
- (2) In case the defects are not remedied within a reasonable time or if the repairs fail to remedy the defects, the Buyer is entitled to reduce the purchase price or to withdraw from the contract.
- (3) The right of the Purchaser to bring actions arising out of defects shall in all cases be in lapse 1 year after the date of delivery.
- (4) The warranty obligation does not refer to natural wear and tear nor to damage occurring after the transfer of risk due to improper or unsuitable handling, excessive stressing, unsuitable operating material, and chemical, electrochemical or electrical influences of a nature not provided for according to the contract. On improper alterations or repairs or maintenance carried out by the Purchaser or third parties our warranty obligations and liability for consequences caused thereby are rendered void.
- (5) Our retreated units are thoroughly checked before they are sold. Anyhow, we are not liable for any material deficiency.

§ 9 Liability

Otherwise we are liable according to legal rules as far as we have culpably infringed a constitutive contract obligation; in this case however the liability for indemnity is limited to the predictable, typically incurred damage. The liability due to culpable injury of life, body or health remains unaffected. The same is valid for the compulsory liability according to the product liability rule. Any liability not expressly provided for above shall be disclaimed.

§ 10 Retention of Title

- (1) We shall retain full title of the goods that have been delivered until the Buyer has discharged all claims arising from the business relationship which shall include any account balance and claims from refinancing or reverse promissory note.
- (2) The Buyer shall have the right to dispose of the goods delivered by us within the ordinary course of business and shall be authorised to collect any receivables arising from the resale of goods. The authority granted hereunder shall cease in the cases referred to in § 4 (5) above. Moreover, we may withdraw the sales authority of the Buyer through written notice if it shall be in breach of any obligation owed to us and shall in particular be in payment default or we shall become aware of other incidents that give rise to doubts about its creditworthiness.
- (3) The Buyer's right to process the goods delivered shall also be subject to the limitations set out in sub-section (2) above. The Buyer shall not acquire title to the fully or partly processed goods; the processing shall be free of charge for our benefit as Manufacturer in the sense of § 950 BGB (German Civil Code). If we should, for whatever reason, lose our rights under the retention of title, then it is hereby agreed between us and the Buyer that we shall acquire title upon processing of the goods and the Buyer shall remain custodian of the goods which shall be free of charge.
- (4) If the goods in which we have retained title shall be inseparably assembled or mixed with goods that are third party property, then we shall acquire co-title in the new goods or the mixed stock. The proportion of title shall follow from the proportion of the invoice value of the goods delivered by us under retention of title and the invoice value of the other goods.
- (5) Goods in which we shall acquire sole or co-title in accordance with subsection (3) and (4) shall, the same as with regard to the goods delivered under retention of the title according to subsection (1) above, be regarded as goods delivered under retention of title for the purposes of the following paragraphs.
- (6) The Buyer hereby assigns to us all claims arising from the resale of the goods delivered under retention of title. Such claims shall also include claims against the bank which, within the scope of such sale, shall have issued or confirmed a letter of credit for the benefit of the Buyer (=reseller). We hereby accept such assignment. If the goods delivered under retention of title shall be a processed good or a mixed stock, where, in addition to the goods delivered by us, only such goods exist that are either the Buyer's property or a third party property as a result of a (simple) retention of title, then the Buyer shall assign all of the claim arising from the resale. In the other case, i. e. in the event of a conflict between pre-assignment claims by other suppliers, we shall be entitled to receive any resale proceeds on a pro rata basis which shall be determined in proportion to the invoice value of our goods and the other processed or mixed goods.
- (7) Insofar as the above securities exceed the secured claim by more than 10%, we are obligated, upon our election, to release such securities upon the purchaser's request.

§ 11 Final Provisions

- (1) This contract shall be governed by the laws of the Federal Republic of Germany excluding the Convention on Contracts for the International Sale of Goods.
- (2) Place of performance and exclusive place of jurisdiction for all disputes arising out of or in connection with this contract shall be Unna/Germany.
- (3) The invalidity of any provision of these general terms and conditions shall not affect the validity of the other provisions. Invalid provisions shall be deemed to be replaced by such valid provisions that shall be suitable to implement the economic purpose of the deleted provision to the greatest extent possible.

Act. 01/2013

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Dreve Dentamid GmbH
Max-Planck-Straße 31
59423 Unna

Phone +49 2303 8807-0
Fax +49 2303 8807-55
E-mail info@dreve.de
Internet www.dreve.com

Design & Product photography
Dreve ProDiMed GmbH
Advertising Department
Einsteinstraße 38
59423 Unna



Dreve Dentamid GmbH

Max-Planck-Straße 31 • 59423 Unna/Germany
Phone +49 2303 8807-0 • Fax +49 2303 8807-55
info@dreve.de • www.dreve.com